

THE LEGACY SERIES

SPECIALTY TRAUMA STRETCHERS

 **HAUSTED®**



OPERATING AND SERVICE MANUAL

927 LAKE ROAD P.O. BOX 710 MEDINA, OHIO 44258
(216) 723-3271 1-800-428-7833

P/N 067173-65 (9305)



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Your LEGACY stretcher has been carefully package at the factory to insure safe shipment to your medical facility. There are several procedures you must follow to put your new stretcher in service. These procedures only take a few minutes to complete and are necessary to insure proper operation of your new stretcher.

IMPORTANT

IMPORTANT REPORT ANY SHIPPING DAMAGE IMMEDIATELY! INFORM SHIPPER OF DAMAGES. LEAVE CARTON INTACT. LEAVE THE STRETCHER OR BED IN THE RECEIVING AREA UNTIL INSPECTION HAS BEEN MADE.

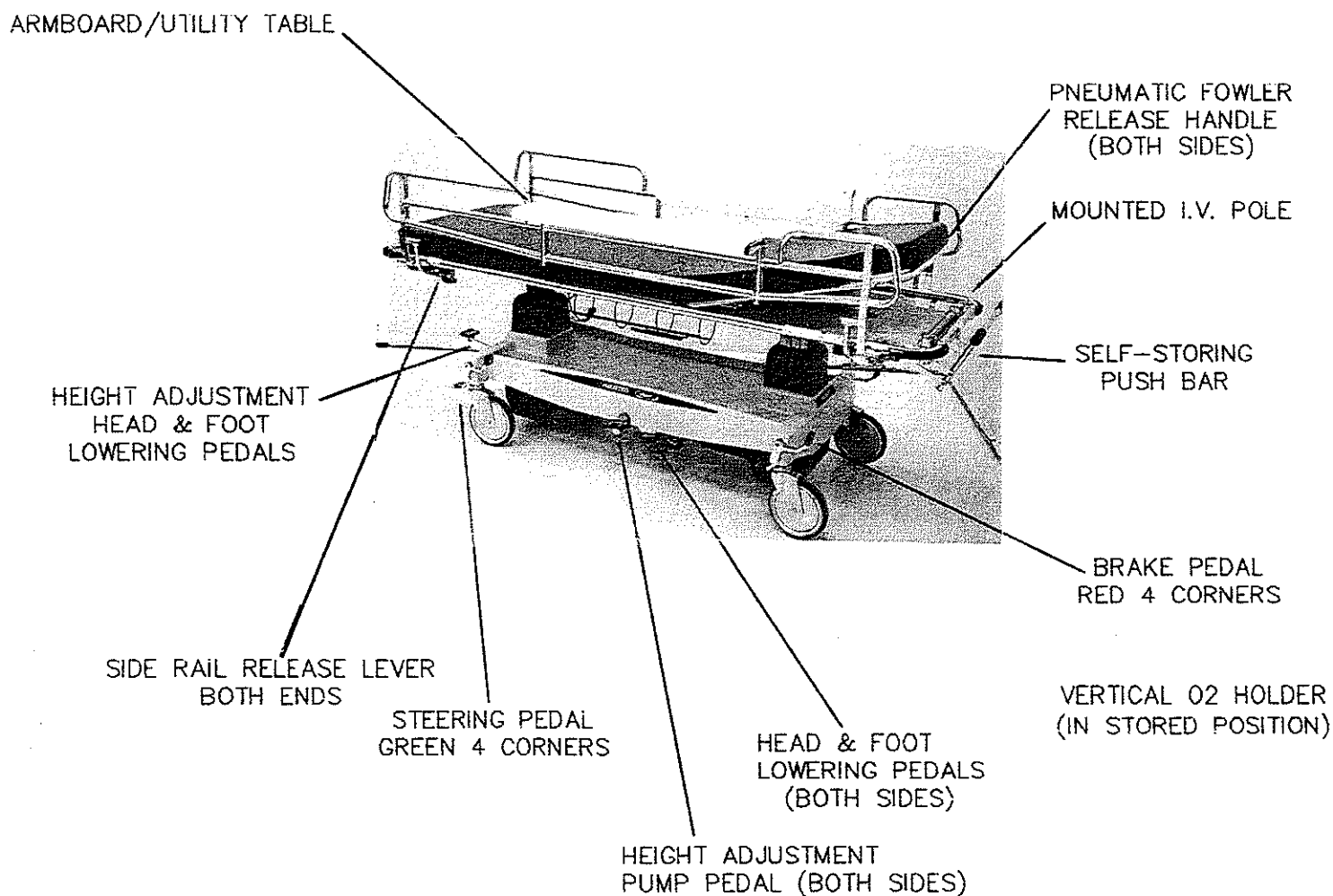
UNPACKING INSTRUCTIONS

- STEP 1 – CUT THE TWO METAL BANDS AROUND THE SHIPPING CARTON.
- STEP 2 – REMOVE THE TOP HALF OF THE CARTON AND CUT ONE SIDE OF THE BOTTOM HALF.
- STEP 3 – REMOVE THE STRETCHER FROM THE CARTON. CUT THE METAL BANDS AROUND THE STRETCHER.
- STEP 4 – CHECK TO SEE IF ALL FEATURES OF THE STRETCHER WORK PROPERLY. IF ALL FEATURES WORK GO TO STEP 5. IF ANY OF THE FEATURES OF THE STRETCHER DOES NOT WORK PROPERLY CALL HAUSTED FOR SERVICE AT: 1-800-428-7833 OR IN OHIO (216) 723-3271.
- STEP 5 – CLEAN THE STRETCHER USING A MILD DETERGENT TO REMOVE ANY DIRT ACCUMULATED DURING SHIPMENT AND PLACE THE STRETCHER INTO SERVICE.

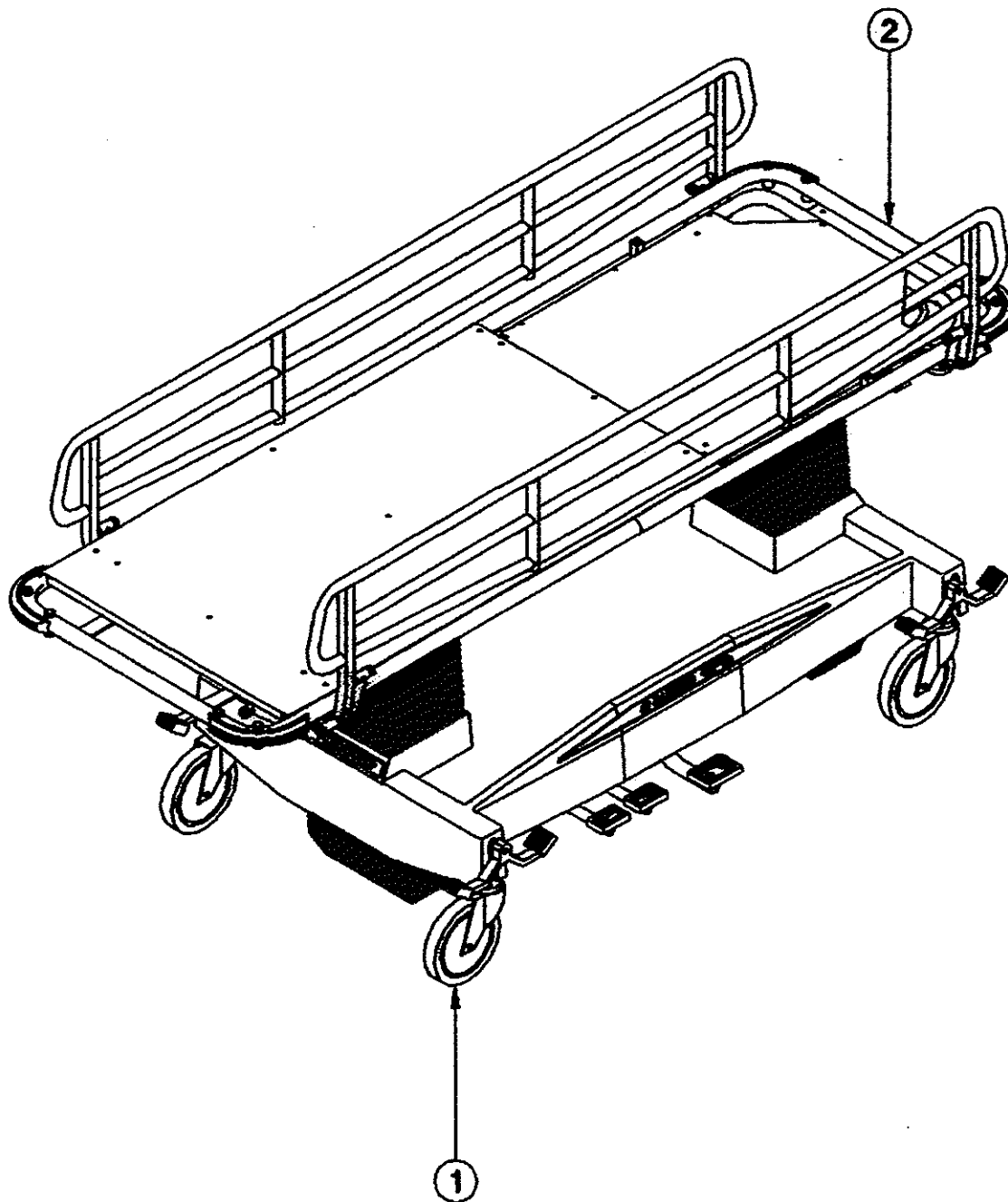
HAUSTED®

LEGACY SERIES

OPERATING CONTROL LOCATIONS

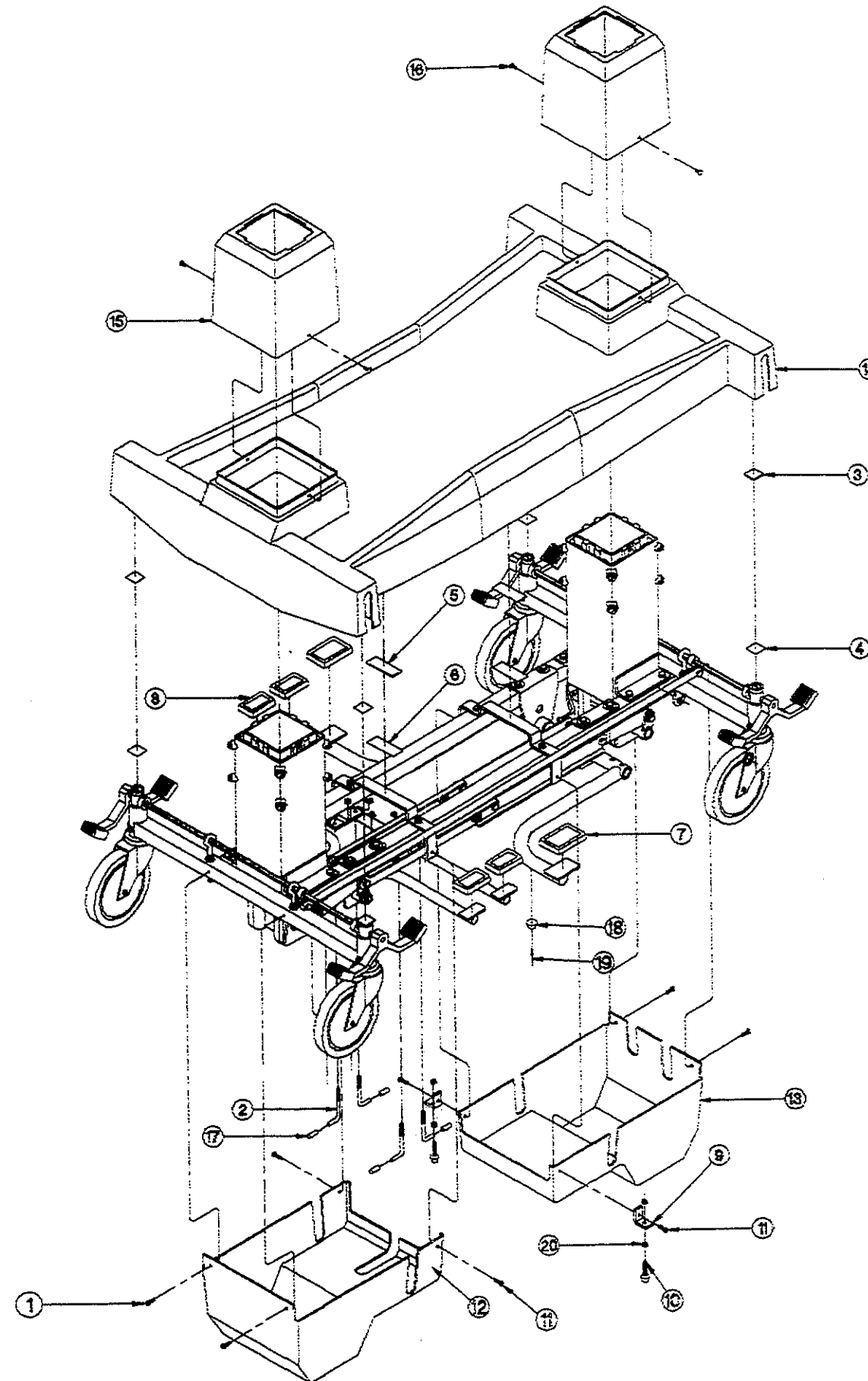
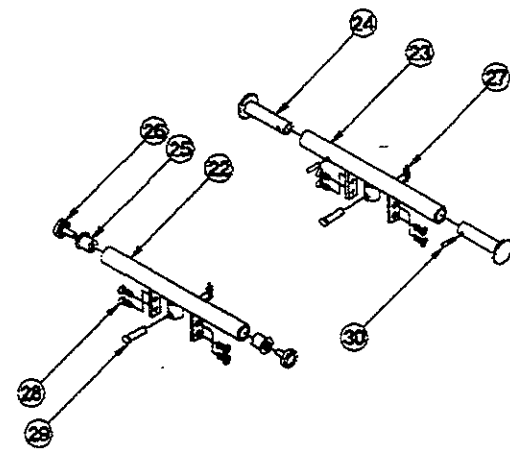


LEGACY SERIES FINAL ASSEMBLY



2d	067055	CPB TOP ASSEMBLY	1
2c	067052	CPA TOP ASSEMBLY	1
2b	067051	APB TOP ASSEMBLY	1
2a	067050	APA TOP ASSEMBLY	1
2			
1d	067061	892 BASE ASSEMBLY	1
1c	067060	893 BASE ASSEMBLY	1
1b	067049	863 BASE ASSEMBLY	1
1a	067048	862 BASE ASSEMBLY	1
1			

862 BASE ASSEMBLY

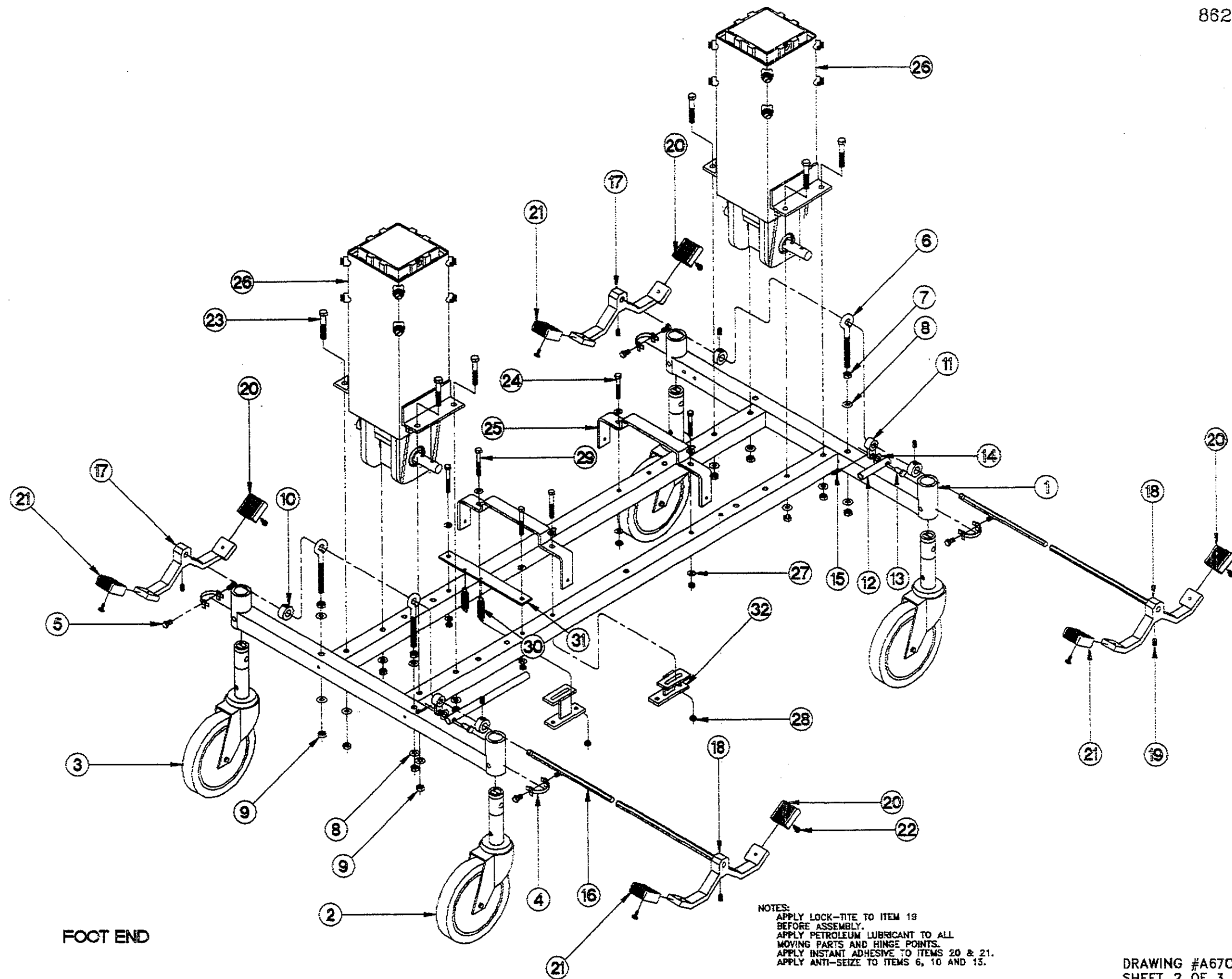


NOTES:
 APPLY LOCK-TITE TO ITEMS 2 AND 20
 BEFORE ASSEMBLY.
 APPLY PETROLEUM LUBRICANT TO ALL
 MOVING PARTS AND HINGE POINTS.
 APPLY INSTANT ADHESIVE TO ITEM 17

DRAWING #067048
 SHEET 1 OF 3

30	031118	.188 X 1.00 SPRING PIN	2
29	011318	CLEVIS PIN	2
28	031417	.250-20 X .750 FLAT HD SCREW	8
27	065258	LOCKING CLIP	2
26	031139	STUD ROLLER BEARING	2
25	066771	CROSS TUBE BUSHING	2
24	062073	TOP RETAINING PLUG	2
23	067137	CROSS TUBE ASSY-HD	1
22	067138	CROSS TUBE ASSY-FT	1
21	031421	#10-24 LOCK NUT	4
20	031054	.250-20 FREE THREAD NUT	4
19	000794	POP RIVET	2
18	031156	RECESSED BUMPER	2
17	065711	VINYL CAP	4
16	065129	PUSH PIN	4
15	065203	COLUMN COVER	2
14	065202	BASE COVER - TOP	1
13	065200	BOTTOM COVER - HD END	1
12	065201	BOTTOM COVER - FT END	1
11	031000	#10-24 X .500 HEX HD CAP SCREW	4
10	065705	PEDAL STOP ROD	2
9	065704	UP PEDAL STOP	2
8	065196	RELEASE PEDAL PAD	4
7	065197	PUMP PEDAL PAD	2
6	065088	VELCRO HOOK 1.00 X 2.53	2
5	065089	VELCRO PILE 1.00 X 2.63	2
4	061156	VELCRO PILE 1.00 X 1.00	4
3	061155	VELCRO HOOK 1.00 X 1.00	4
2	065707	PEDAL STOP ROD	4
1	031420	#10-24 X .750 HEX SLOT WASH HD	4

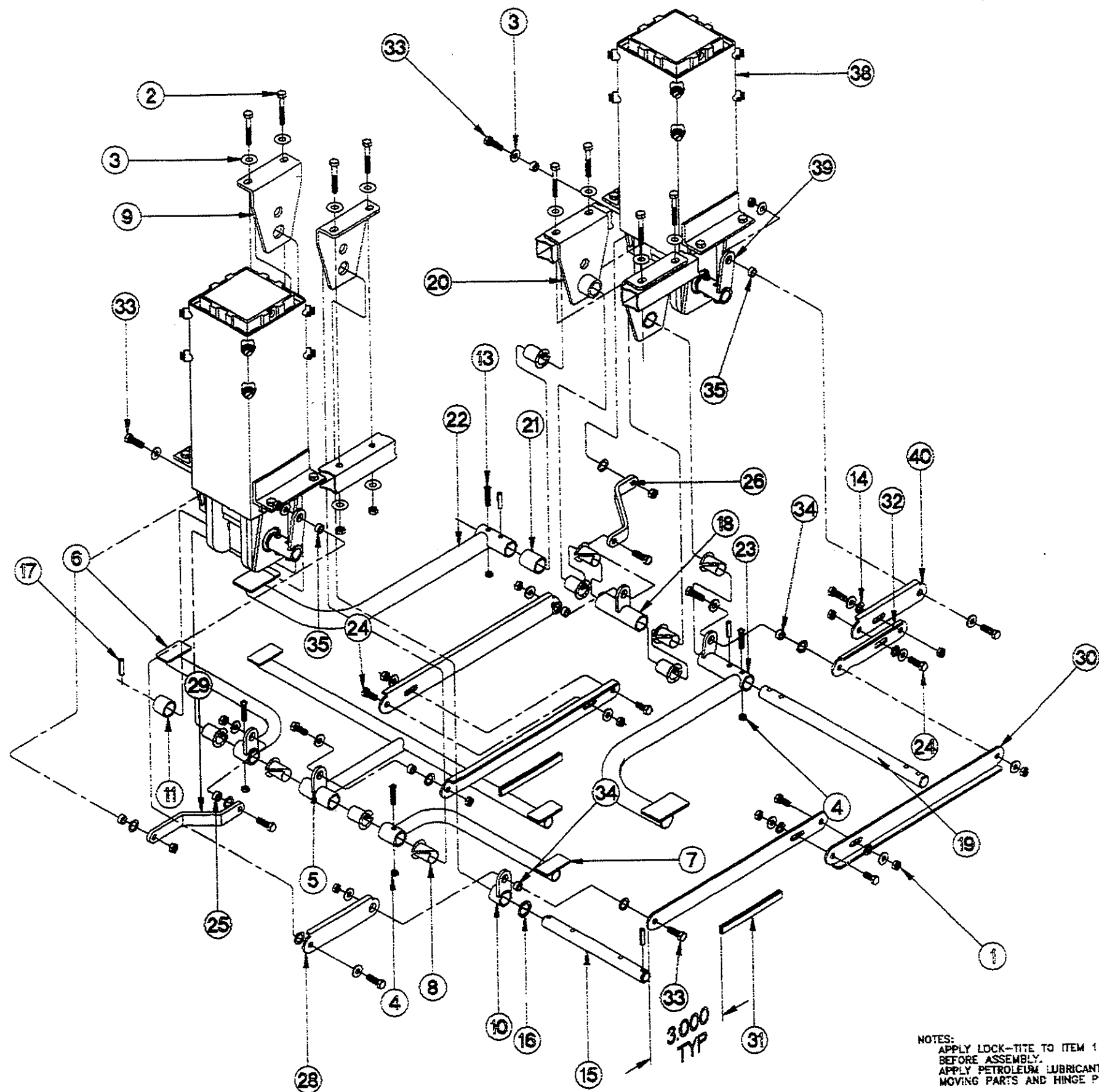
862 COLUMN & FRAME ASSEMBLY



32	066224	PEDAL STOP WELDMENT	2
31	066778	PEDAL SPRING PLATE	1
30	066603	PEDAL SPRING	2
29	031321	.250-20 x 2.000 HEX HD CAP SCREW	2
28	031055	.250-20 LOCK NUT	6
27	031076	.250 USS FLAT WASHER	10
26	066109	PUMP AND COLUMN ASSEMBLY	2
25	066644	COVER SUPPORT BRACKET	2
24	031412	.250-20 x 1.750 HEX HD CAP SCR	4
23	031334	.313-18 x 2.000 HEX HD CAP SCREW	8
22	066545	#10-24 x .375 SELF TAPPING SCREW	8
21	066543	BRAKE PEDAL CAP - BRAKE - RED	4
20	066544	BRAKE PEDAL CAP - STEER - GREEN	4
19	031101	.25 - 20 x .500 SET SCREW	4
18	066535	BRAKE PEDAL - RIGHT	2
17	066534	BRAKE PEDAL - LEFT	2
16	066699	HEX BRAKE ROD	2
15	031486	COTTER PIN	2
14	031081	.313 SHIM WASHER	2
13	060018	LINK PIN	2
12	062690	CROSS LINK TUBE	1
11	062684	CAM LEVER	2
10	011422	WORM COLLAR	4
9	031057	.313-18 LOCK NUT	9
8	031080	.313 WASHER	14
7	031058	.313-18 FREE THREAD NUT	3
6	062688	EYE BOLT .313-18 x 4.083	3
5	062685	M8 x 1.25 x 12 HEX HEAD SCREW	8
4	062659	CASTER BOLT LOCK PLATE	4
3	062672	BRAKE CASTER	3
2	062671	SWIVEL CASTER	1
1	066135	BASE FRAME WELDMENT	1

DRAWING #A67048
 SHEET 2 OF 3

862 LINK & PEDAL ASSEMBLY

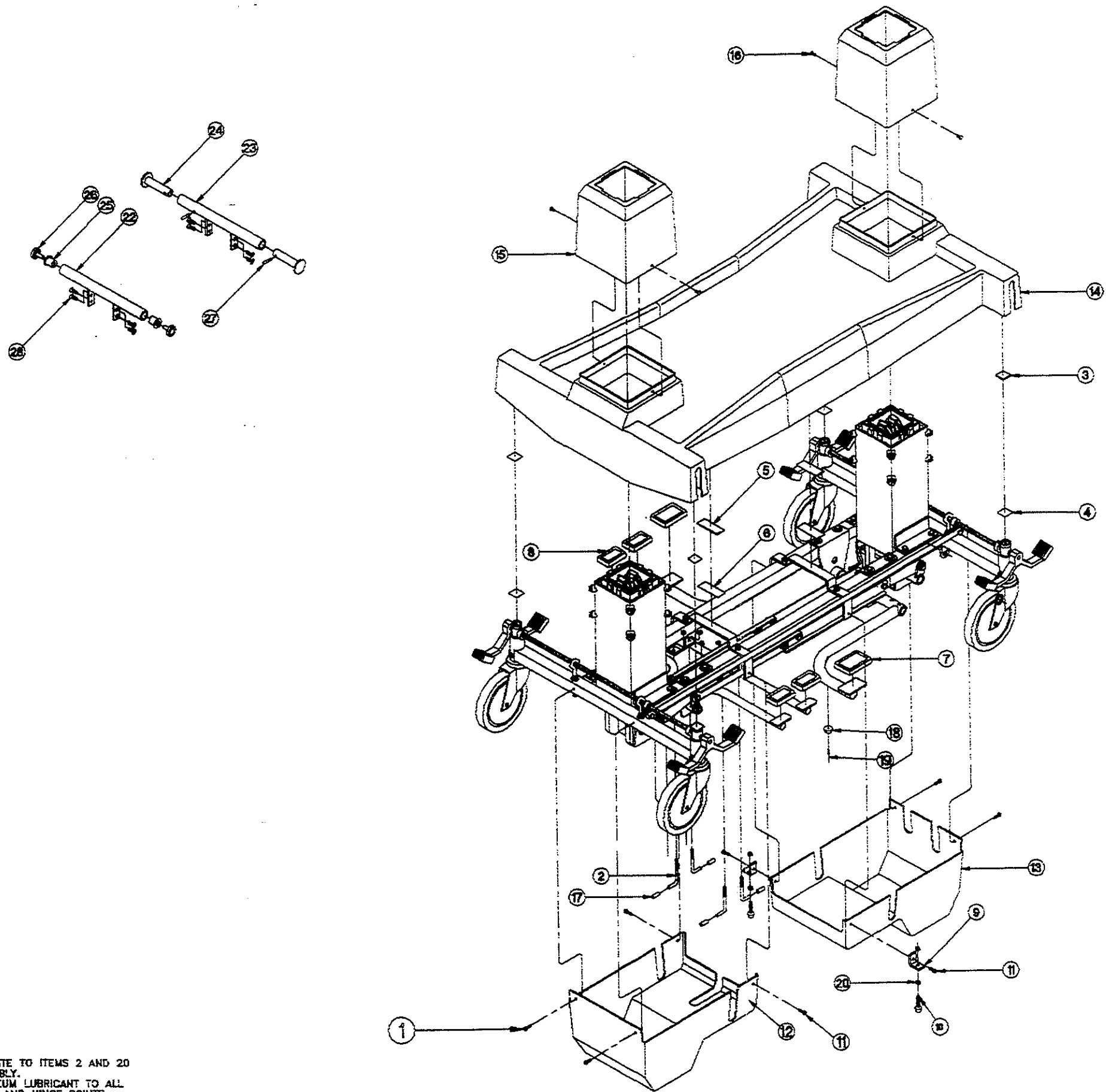


NOTES:
APPLY LOCK-TITE TO ITEM 1
BEFORE ASSEMBLY.
APPLY PETROLEUM LUBRICANT TO ALL
MOVING PARTS AND HINGE POINTS.

DRAWING #B67048
SHEET 3 OF 3

40	067152	LEGACY CONNECTING LINK ONE	1
38	066632	PUMP PIVOT LONG	2
38	068109	PUMP COLUMN ASSEMBLY	2
37	055224	.313-18 x 1.750 HEX HD CAP SCREW	1
36	031054	.250-20 FREE THREAD NUT	6
35	066222	LINK BUSHING .312	2
34	066237	LINK BUSHING .575	2
33	031012	.313-18 x 1.000 HEX HD CAP SCREW	9
32	067153	LEGACY CONNECTING LINK TWO	1
31	065093	TRIM - LOCK 5.0 LONG	2
30	066639	CONNECTING LINK	4
29	066148	RELEASE LINK HEAD END	1
28	066206	PUMP LINK HEAD END	1
27	066618	.75 OD x .505 ID x .031 NYLON WASH	10
26	066184	RELEASE LINK FOOT END	1
25	066640	LINK BUSHING	3
24	031010	.313-18 x .750 HEX HD CAP SCREW	6
23	066151	PUMP PEDAL #2	1
22	066156	PUMP PEDAL #1	1
21	066169	RELEASE PIVOT TUBE HEAD	1
20	066144	HANGER PLATE ASSEMBLY	2
19	066155	PUMP PEDAL SHAFT	1
18	066634	HEAD IDLER	1
17	031113	.250 x 1.250 SPRING PIN	4
16	066176	1.00 OD x .750 ID x .063 NYLON WASH	1
15	066158	RELEASE PEDAL SHAFT	1
14	031092	.313 SHAKEPROOF WASHER	4
13	062128	.250-20 x 1.250 BUT HD SOC SCREW	4
12			
11	066168	RELEASE IDLER PIVOT TUBE	1
10	066161	PUMP IDLER PIVOT	1
9	066142	PEDAL HANGER PLATE	2
8	051308	FLANGE NYLINER	10
7	066160	RELEASE PEDAL - LEFT	1
6	066159	RELEASE PEDAL - RIGHT	1
5	066147	FOOT END RELEASE PEDAL	1
4	031055	.250-20 LOCK NUT	4
3	031076	.250 USS FLAT WASHER	26
2	031334	.313-18 x 2.000 HEX HD CAP SCREW	8
1	031057	.313-18 LOCK NUT	15

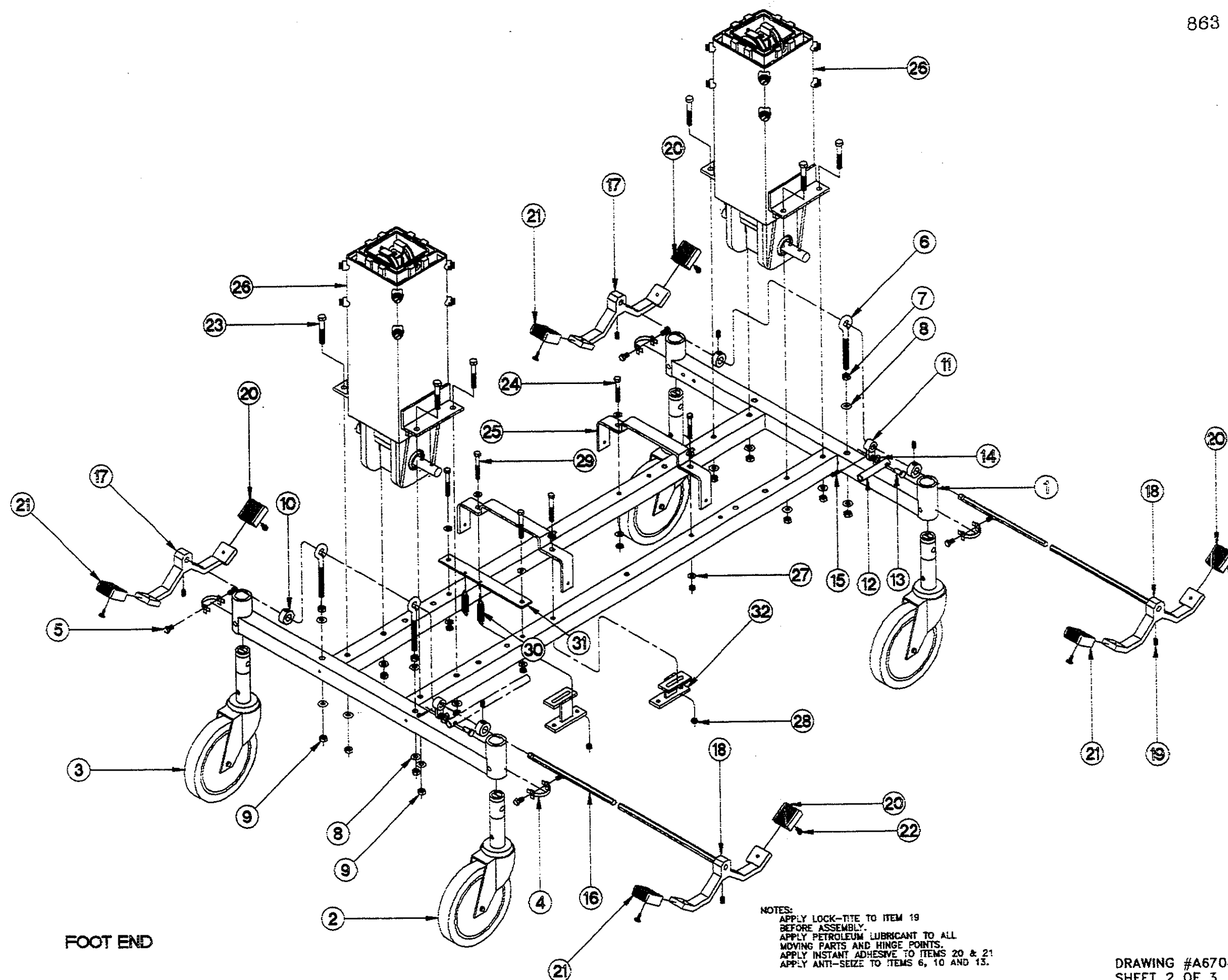
863 BASE ASSEMBLY



NOTES:
APPLY LOCK-TITE TO ITEMS 2 AND 20
BEFORE ASSEMBLY.
APPLY PETROLEUM LUBRICANT TO ALL
MOVING PARTS AND HINGE POINTS.
APPLY INSTANT ADHESIVE TO ITEM 17

28	031417	.250-20 X .750 FLAT HD SCREW	8
27	031118	.188 X 1.000 SPRING PIN	2
26	031139	STUD ROLLER BEARING	2
25	066771	CROSS TUBE BUSHING	2
24	062073	TOP RETAINING PLUG	2
23	067139	CROSS TUBE ASSEMBLY-HEAD	1
22	067140	CROSS TUBE ASSEMBLY-FOOT	1
21	031421	#10-24 LOCK NUT	4
20	031054	.250-20 FREE THREAD NUT	4
19	000784	POP RIVET	2
18	031156	RECESSED BUMPER	2
17	066711	VINYL CAP	4
16	065129	PUSH PIN	4
15	066203	COLUMN COVER	2
14	066202	BASE COVER - TOP	1
13	066200	BOTTOM COVER - HD END	1
12	066201	BOTTOM COVER - FT END	1
11	031000	#10-24 x .500 HEX HD CAP SCREW	4
10	066705	PEDAL STOP ROD	2
9	066704	UP PEDAL STOP	2
8	066196	RELEASE PEDAL PAD	4
7	066197	PUMP PEDAL PAD	2
6	065088	VELCRO HOOK 1.00 x 2.83	2
5	065089	VELCRO PILE 1.00 x 2.83	2
4	061156	VELCRO PILE 1.00 x 1.00	4
3	061155	VELCRO HOOK 1.00 x 1.00	4
2	066707	PEDAL STOP ROD	4
1	031422	#10-24 x .750 HEX SLOT WASH HD	4

863 COLUMN & FRAME ASSEMBLY

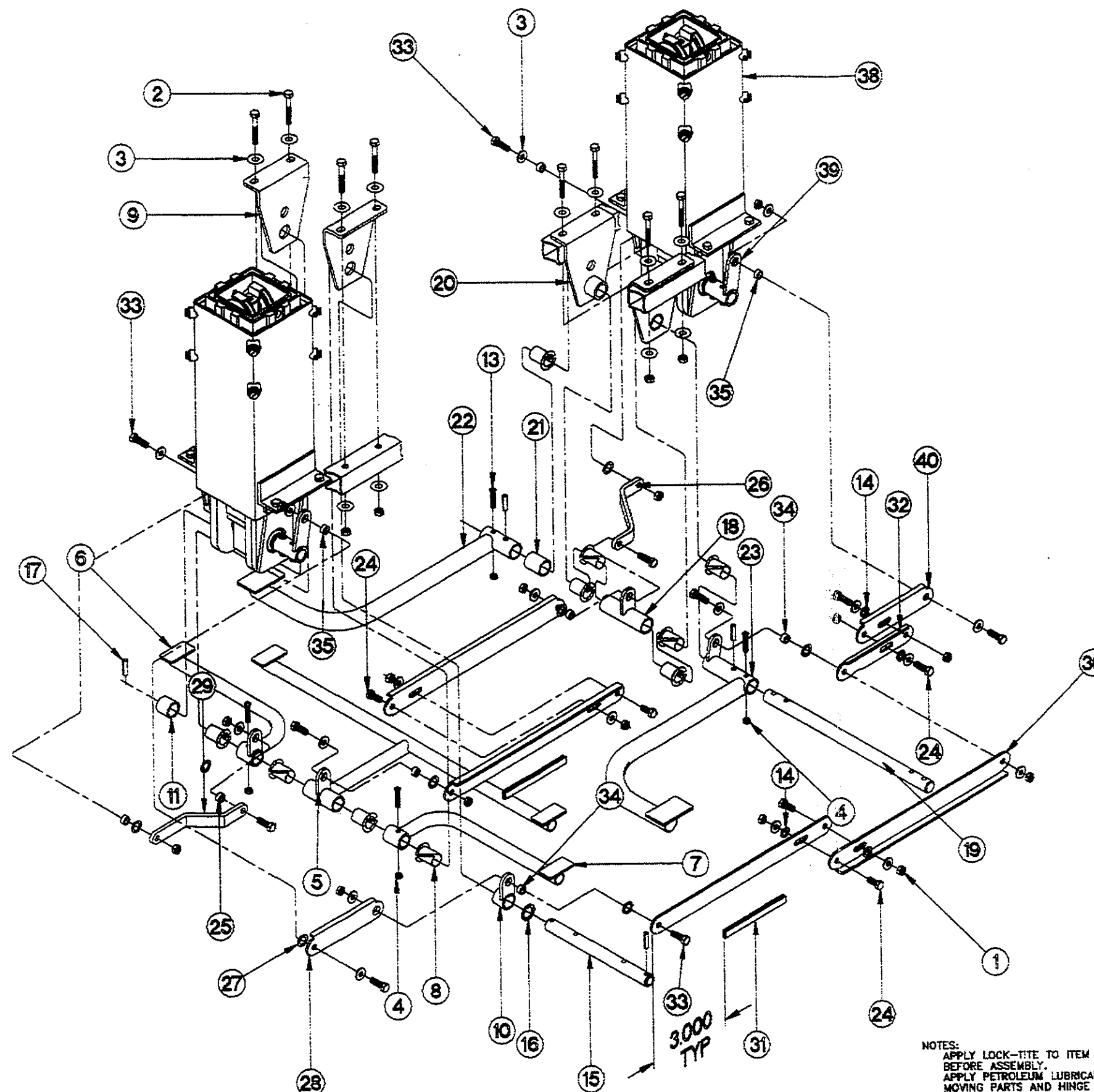


32	066224	PEDAL STOP WELDMENT	2
31	066778	PEDAL SPRING PLATE	1
30	068803	PEDAL SPRING	2
29	031321	.250-20 x 2.000 HEX HD CAP SCREW	2
28	031055	.250-20 LOCK NUT	6
27	031076	.250 USS FLAT WASHER	10
26	066129	PUMP AND COLUMN ASSEMBLY	2
25	066644	COVER SUPPORT BRACKET	2
24	031412	.250-20 x 1.750 HEX HD CAP SCR	4
23	031334	.313-18 x 2.000 HEX HD CAP SCREW	8
22	066345	#10-24 x .375 SELF TAPPING SCREW	8
21	066543	BRAKE PEDAL CAP - BRAKE - RED	4
20	066544	BRAKE PEDAL CAP - STEER - GREEN	4
19	031101	.250-20 x .500 SET SCREW	4
18	066535	BRAKE PEDAL - RIGHT	2
17	066534	BRAKE PEDAL - LEFT	2
16	066899	HEX BRAKE ROD	2
15	031486	COTTER PIN	2
14	031081	.313 SHIM WASHER	2
13	060018	LINK PIN	2
12	062890	CROSS LINK TUBE	1
11	062684	CAM LEVER	2
10	011422	WORM COLLAR	4
9	031057	.313-18 LOCK NUT	11
8	031080	.313 WASHER	6
7	031058	.313-18 FREE THREAD NUT	3
6	062688	EYE BOLT .313-18 x 4.083	3
5	062685	M8 x 1.25 x 12 HEX HEAD SCREW	5
4	062659	CASTER BOLT LOCK PLATE	4
3	062672	BRAKE CASTER	3
2	062671	SWIVEL CASTER	1
1	066135	BASE FRAME WELDMENT	1

NOTES:
 APPLY LOCK-TITE TO ITEM 19
 BEFORE ASSEMBLY.
 APPLY PETROLEUM LUBRICANT TO ALL
 MOVING PARTS AND HINGE POINTS.
 APPLY INSTANT ADHESIVE TO ITEMS 20 & 21
 APPLY ANTI-SEIZE TO ITEMS 6, 10 AND 15.

DRAWING #A67049
 SHEET 2 OF 3

863 LINK & PEDAL ASSEMBLY

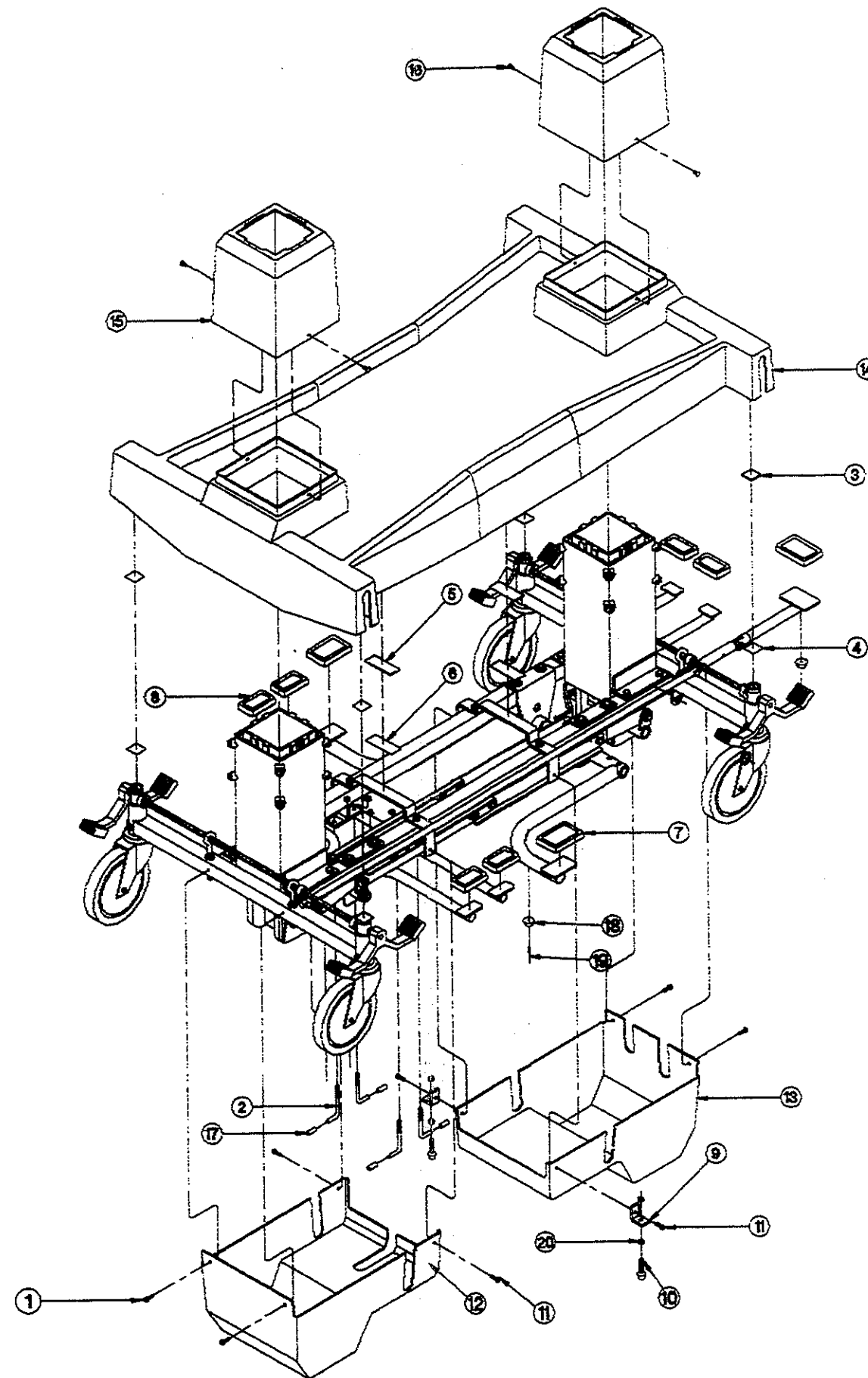
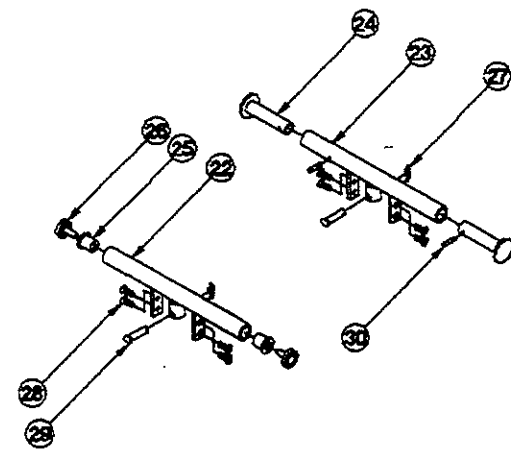


NOTES:
 APPLY LOCK-TITE TO ITEM 1
 BEFORE ASSEMBLY.
 APPLY PETROLEUM LUBRICANT TO ALL
 MOVING PARTS AND HINGE POINTS.

DRAWING #B67049
 SHEET 3 OF 3

40	067152	LEGACY CONNECTING LINK ONE	1
39	066173	PUMP PIVOT LONG	2
38	066129	PUMP AND COLUMN ASSEMBLY	2
37	055224	.313-18 x 1.750 HEX HD CAP SCREW	1
36	031054	.250-20 FREE THREAD NUT	6
35	066222	LINK BUSHING .312	2
34	066237	LINK BUSHING .375	2
33	031012	.313-18 x 1.000 HEX HD CAP SCREW	9
32	067153	LEGACY CONNECTING LINK TWO	1
31	065093	TRIM - LOCK 5.0 LONG	2
30	066839	CONNECTING LINK	4
29	066148	RELEASE LINK HEAD END	1
28	066207	PUMP LINK HEAD END	1
27	066819	.75 OD x .505 ID x .031 NYLON WASH	9
26	066184	RELEASE LINK FOOT END	1
25	066640	LINK BUSHING	3
24	031010	.313-18 x .750 HEX HD CAP SCREW	6
23	066151	PUMP PEDAL #2	1
22	066156	PUMP PEDAL #1	1
21	066169	RELEASE PIVOT TUBE HEAD	1
20	066144	HANGER PLATE ASSEMBLY	2
19	066155	PUMP PEDAL SHAFT	1
18	066834	FOOT END RELEASE PIVOT	1
17	031113	.250 x 1.250 SPRING PIN	4
16	066176	1.00 OD x .750 ID x .063 NYLON WASH	1
15	066158	RELEASE PEDAL SHAFT	1
14	031092	.313 SHAKEPROOF WASHER	4
13	062128	.250-20 x 1.250 BUT HD SOC SCREW	4
12			
11	066168	RELEASE PIVOT	1
10	066161	PUMP IDLER PIVOT	1
9	066142	PEDAL HANGER PLATE	2
8	051308	FLANGE NYLINER	10
7	066160	RELEASE PEDAL - LEFT	1
6	066159	RELEASE PEDAL - RIGHT	1
5	066147	FOOT END RELEASE PEDAL	1
4	031055	.250-20 LOCK NUT	4
3	031076	.250 USS FLAT WASHER	36
2	031334	.313-18 x 2.000 HEX HD CAP SCREW	8
1	031057	.313-18 LOCK NUT	15

892 BASE ASSEMBLY

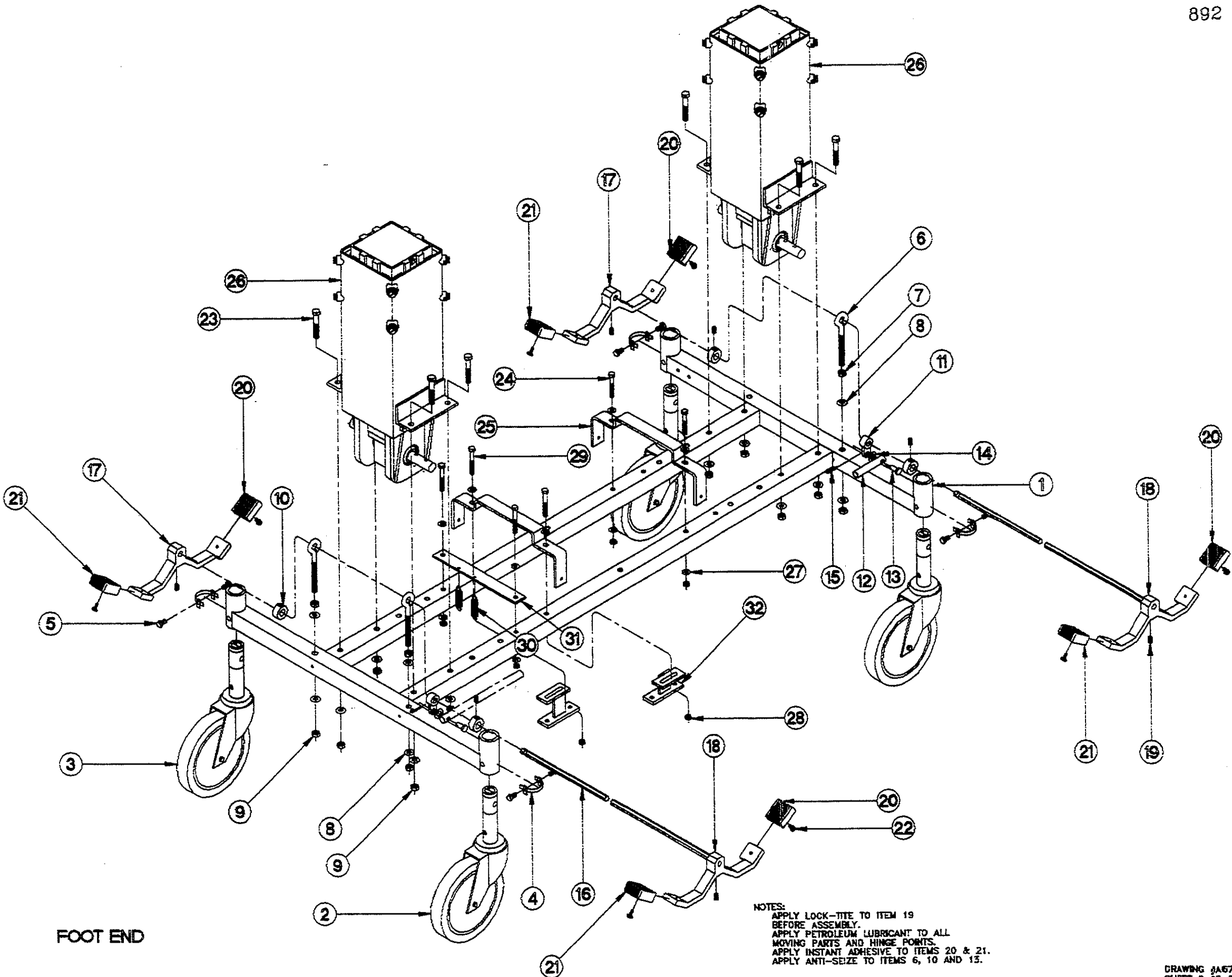


NOTES:
 APPLY LOCK-TITE TO ITEMS 2 AND 20
 BEFORE ASSEMBLY.
 APPLY PETROLEUM LUBRICANT TO ALL
 MOVING PARTS AND HINGE POINTS.
 APPLY INSTANT ADHESIVE TO ITEM 17

30	031118	.188 x 1.000 SPRING PIN	2
29	011318	CLEVIS PIN	2
28	031417	.250-20 x .750 FLAT HD SCREW	8
27	065258	LOCKING CLIP	2
26	031139	STUD ROLLER BEARING	2
25	066771	CROSS TUBE BUSHING	2
24	062073	TOP RETAINING PLUG	2
23	067137	CROSS TUBE ASSY-HD	1
22	067138	CROSS TUBE ASSY-FT	1
21	031421	#10-24 LOCK NUT	4
20	031054	.250-20 FREE THREAD NUT	4
19	000784	POP RIVET	3
18	031156	RECESSED BUMPER	3
17	066711	VINYL CAP	4
16	065129	PUSH PIN	4
15	068203	COLUMN COVER	2
14	066202	BASE COVER - TOP	1
13	065200	BOTTOM COVER - HD END	1
12	066201	BOTTOM COVER - FT END	1
11	031000	10-24 x .500 H.H.C.S	4
10	066705	PEDAL STOP ROD	2
9	066704	UP PEDAL STOP	2
8	066196	RELEASE PEDAL PAD	6
7	066197	PUMP PEDAL PAD	3
6	065088	VELCRO HOOK 1.00 x 2.63	2
5	065089	VELCRO PILE 1.00 x 2.63	2
4	061156	VELCRO PILE 1.00 x 1.00	4
3	061155	VELCRO HOOK 1.00 x 1.00	4
2	066707	PEDAL STOP ROD	4
1	031420	#10-24 x .750 HEX SLOT WASH HD	4

DRAWING #067061
 SHEET 1 OF 3

892 COLUMN & FRAME ASSEMBLY

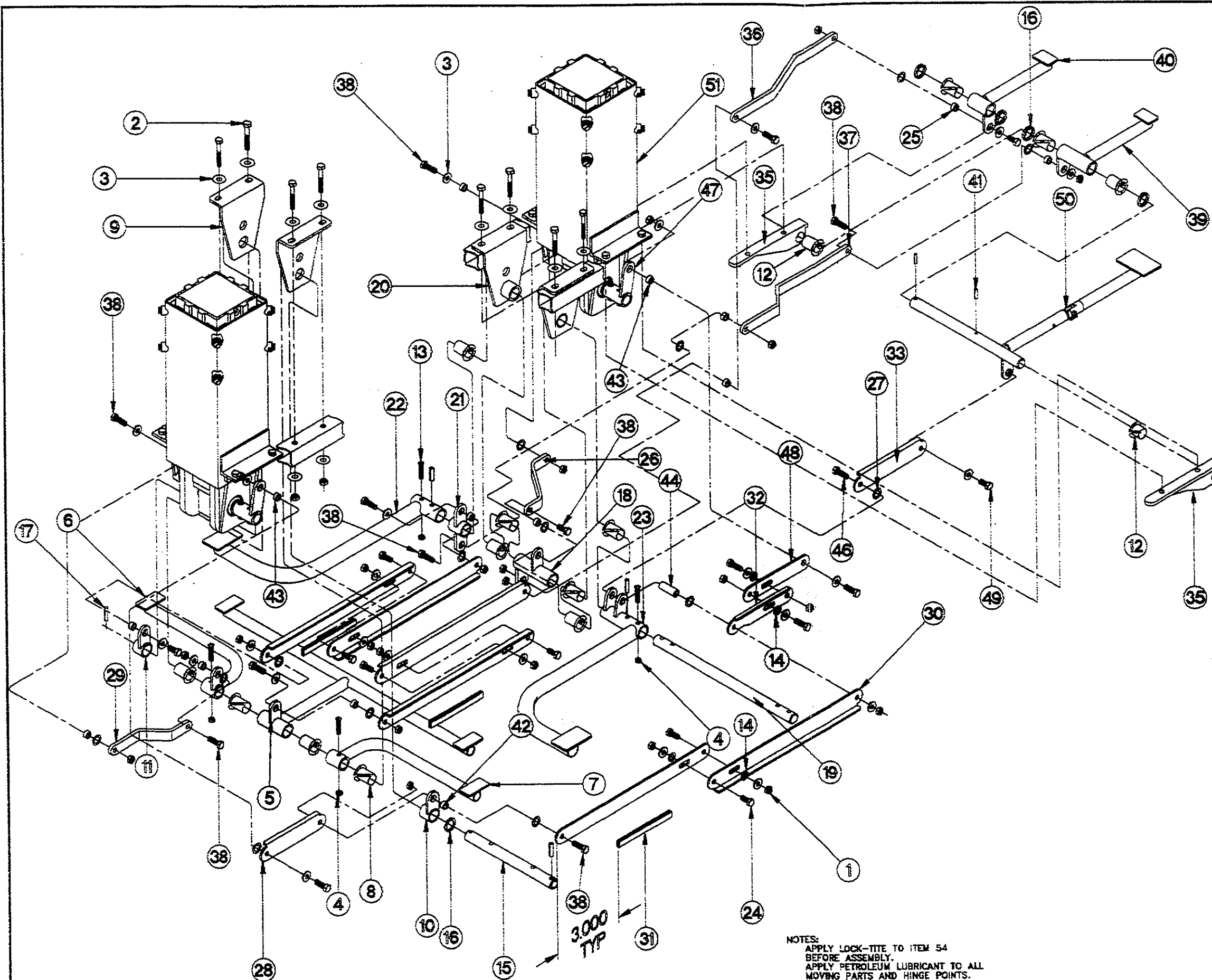


FOOT END

NOTES:
APPLY LOCK-TITE TO ITEM 19
BEFORE ASSEMBLY.
APPLY PETROLEUM LUBRICANT TO ALL
MOVING PARTS AND HINGE POINTS.
APPLY INSTANT ADHESIVE TO ITEMS 20 & 21.
APPLY ANTI-SEIZE TO ITEMS 6, 10 AND 13.

32	066224	PEDAL STOP WELDMENT	2
31	066778	PEDAL SPRING PLATE	1
30	066603	PEDAL SPRING	2
29	031321	.250-20 x 2.000 HEX HD CAP SCREW	2
28	031055	.250-20 LOCK NUT	6
27	031076	.250 USS FLAT WASHER	18
26	066109	PUMP AND COLUMN ASSEMBLY	2
25	066644	COVER SUPPORT BRACKET	2
24	031412	.250-20 x 1.750 HEX HD CAP SCREW	4
23	031334	.313-18 x 2.000 HEX HD CAP SCREW	8
22	066545	#10-24 x .375 SELF TAPPING SCREW	8
21	066543	BRAKE PEDAL CAP - BRAKE - RED	4
20	066544	BRAKE PEDAL CAP - STEER - GREEN	4
19	031101	.250-20 x .500 SET SCREW	4
18	066535	BRAKE PEDAL - RIGHT	2
17	066534	BRAKE PEDAL - LEFT	2
16	066689	HEX BRAKE ROD	2
15	031486	COTTER PIN	2
14	031081	.313 SHIM WASHER	2
13	060018	LINK PIN	2
12	062890	CROSS LINK TUBE	1
11	062884	CAM LEVER	2
10	011422	WORM COLLAR	4
9	031057	.313-18 LOCK NUT	11
8	031080	.313 WASHER	6
7	031058	.313-18 FREE THREAD NUT	3
6	062688	EYE BOLT	3
5	062685	M6 x 1.25 x 12 HEX HEAD SCREW	8
4	062639	CASTER BOLT LOCK PLATE	4
3	062672	BRAKE CASTER	3
2	062671	SWIVEL CASTER	1
1	066135	BASE FRAME WELDMENT	1

892 LINK & PEDAL ASSEMBLY

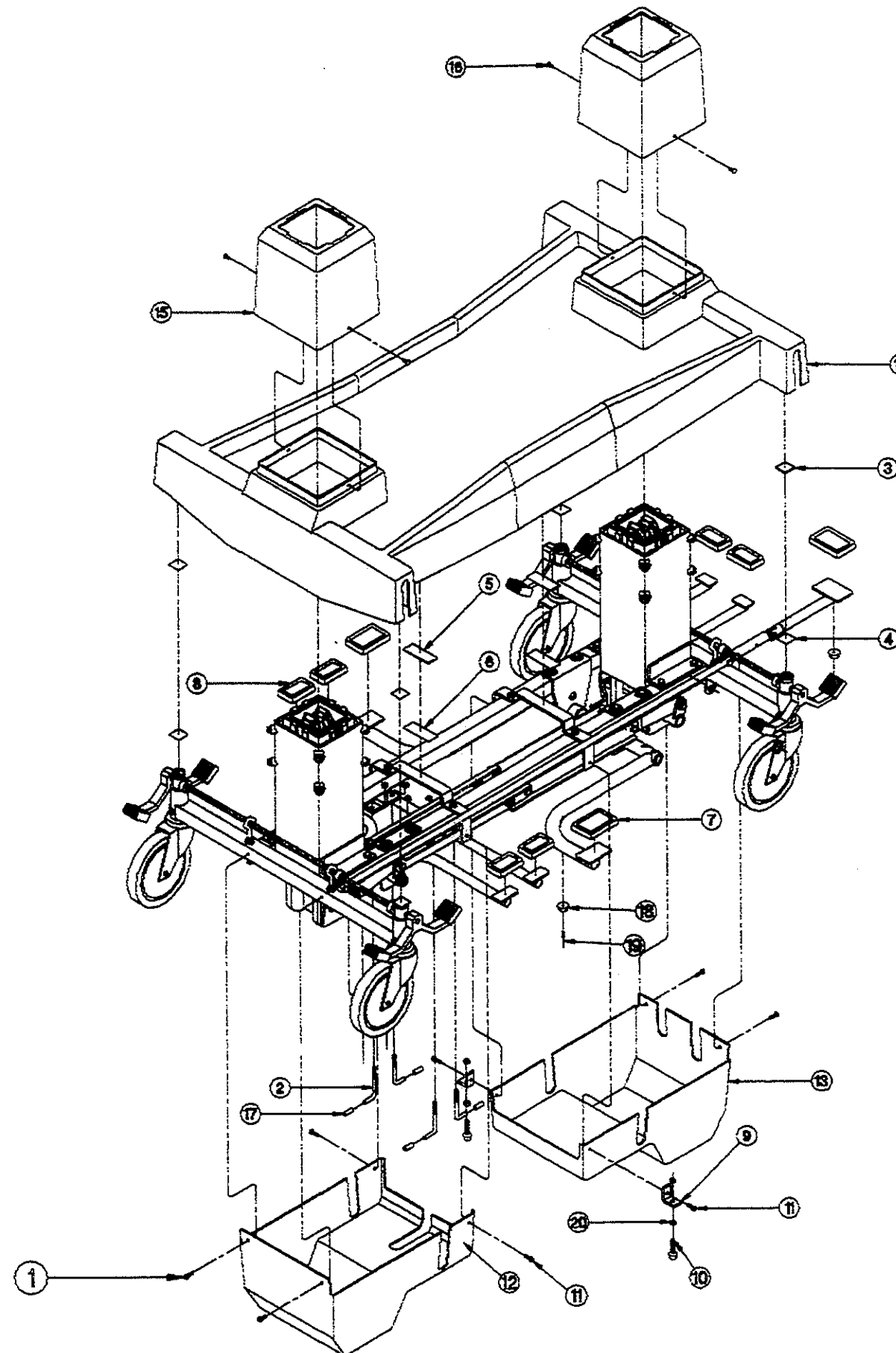
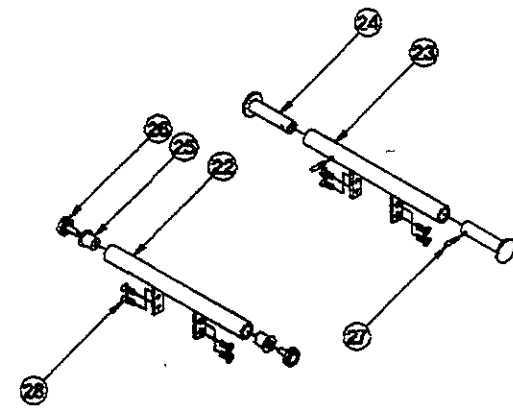


NOTES:
 APPLY LOCK-TITE TO ITEM 54
 BEFORE ASSEMBLY.
 APPLY PETROLEUM LUBRICANT TO ALL
 MOVING PARTS AND HINGE POINTS.

DRAWING #B67061
 SHEET 3 OF 3

51	066109	PUMP AND COLUMN ASSEMBLY	2
50	066276	PUMP PEDAL ASSEMBLY END	1
49	031009	.313-18 x .500 HEX HD CAP SCREW	1
48	067152	LEGACY CONNECTING LINK ONE	1
47	066632	PUMP PIVOT	2
46	055224	.313-18 x 1.750 HEX HD CAP SCREW	1
45	031054	.250-20 FREE THREAD NUT	6
44	066223	LONG LINK BUSHING	1
43	066222	LINK BUSHING .313	2
42	066237	LINK BUSHING .375	1
41	031118	SPRING PIN .188 x 1.000	2
40	066190	RELEASE PEDAL #8	1
39	066189	RELEASE PEDAL #5	1
38	031012	.313-18 x 1.000 HEX HD CAP SCREW	9
37	066209	HEAD RELEASE LINK FOOT END	1
36	066210	FOOT RELEASE LINK FOOT END	1
35	066179	BEARING BRACKET	2
33	066208	PUMP LINK FOOT END	1
32	067153	LEGACY CONNECTING LINK TWO	1
31	065093	TRIM-LOK 5.00" LONG	3
30	066639	CONNECTING LINK	6
29	066148	RELEASE LINK HEAD END	1
28	066206	PUMP LINK HEAD END	1
27	066619	.75 OD x .505 ID x .031 NYLON WASH	9
26	066184	RELEASE LINK FOOT END	1
25	066640	LINK BUSHING	8
24	031010	.313-18 x .750 HEX HD CAP SCREW	8
23	066221	PUMP PEDAL #2 VISION	1
22	066156	PUMP PEDAL - #1	1
21	066163	RELEASE IDLER PIVOT FOOT	1
20	066144	HANGER PLATE ASSEMBLY	2
19	066155	PUMP PEDAL SHAFT	1
18	066146	FOOT END RELEASE PIVOT	1
17	031113	.250 x 1.250 SPRING PIN	4
16	066176	1.0 OD x .750 ID x .063 NYLON WASH	4
15	066158	RELEASE PEDAL SHAFT	1
14	031082	.313 SHAKEPROOF WASHER	4
13	062128	.250-20 x 1.250 BUT HD SOC SCREW	4
12	066234	FLANGED NYLINER 12112F	2
11	066162	RELEASE IDLER PIVOT FOOT	1
10	066161	PUMP IDLER PIVOT	1
9	066142	PEDAL HANGER PLATE	2
8	051308	FLANGE NYLINER	13
7	066160	RELEASE PEDAL - LEFT	1
6	066159	RELEASE PEDAL - RIGHT	1
5	066147	FOOT END RELEASE PEDAL	1
4	031055	.250-20 LOCK NUT	4
3	031076	.250 USS FLAT WASHER	50
2	031334	.313-18 x 2.000 HEX HD CAP SCREW	8
1	031057	.313-18 LOCK NUT	50

893 BASE ASSEMBLY

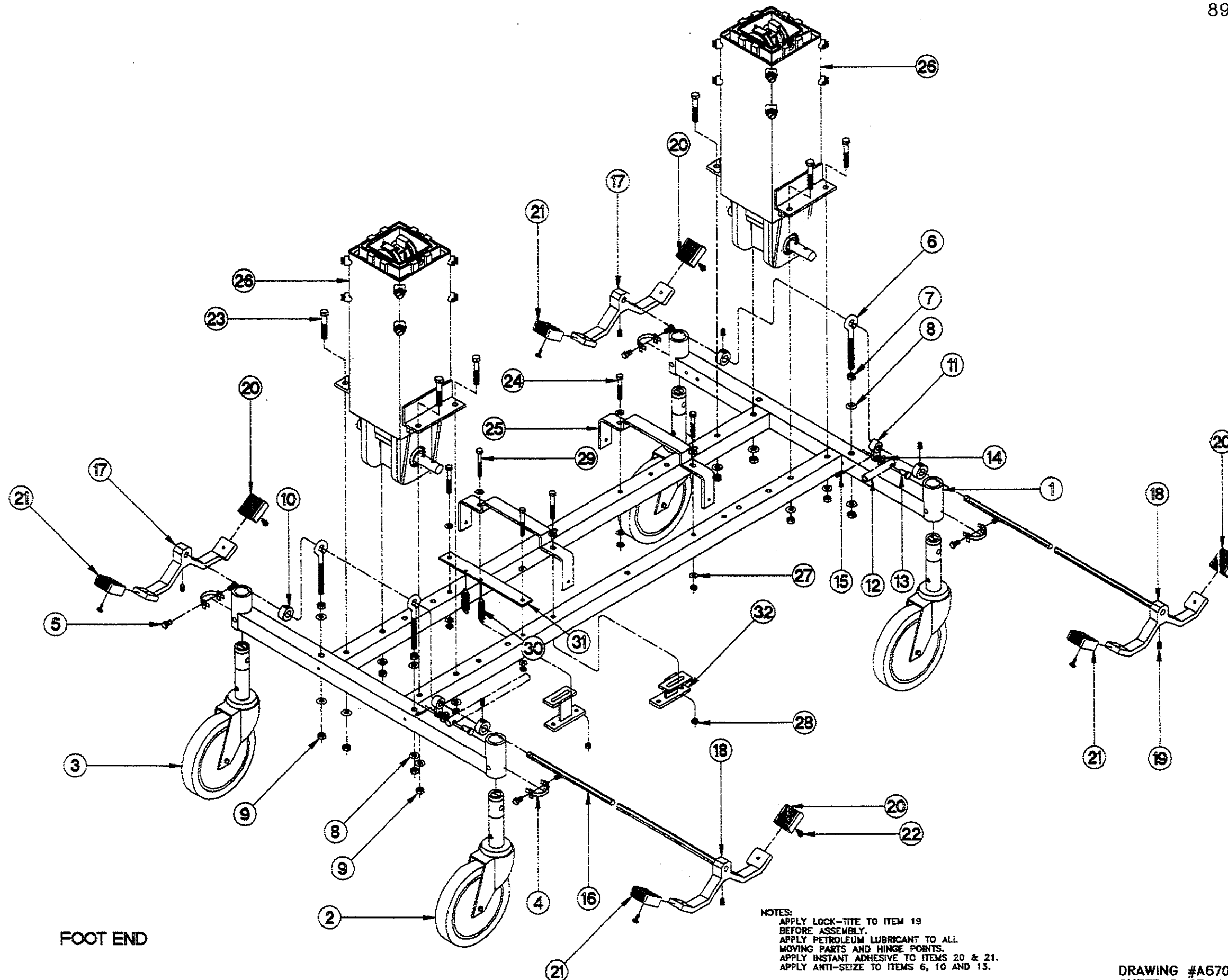


NOTES:
 APPLY LOCK-TITE TO ITEMS 2 AND 20
 BEFORE ASSEMBLY.
 APPLY PETROLEUM LUBRICANT TO ALL
 MOVING PARTS AND HINGE POINTS.
 APPLY INSTANT ADHESIVE TO ITEM 17

DRAWING #067060
 SHEET 1 OF 3

28	031417	.250-20 X .750 FLAT HD SCREW	8
27	031118	.188 X 1.000 SPRING PIN	2
26	031139	STUD ROLLER BEARING	2
25	065771	CROSS TUBE BUSHING	2
24	062073	TOP RETAINING PLUG	2
23	067139	CROSS TUBE ASSY-HD	1
22	067140	CROSS TUBE ASSY-FT	1
21	031421	#10-24 LOCK NUT	4
20	031054	.250-20 FREE THREAD NUT	4
19	000794	POP RIVET	3
18	031156	RECESSED BUMPER	3
17	068711	VINYL CAP	4
16	065129	PUSH PIN	4
15	066203	COLUMN COVER	2
14	066202	BASE COVER - TOP	1
13	066200	BOTTOM COVER - HD END	1
12	066201	BOTTOM COVER - FT END	1
11	031000	#10-24 X .500 HEX HD CAP SCREW	4
10	066705	PEDAL STOP ROD	2
9	066704	UP PEDAL STOP	2
8	066196	RELEASE PEDAL PAD	6
7	066197	PUMP PEDAL PAD	3
6	065088	VELCRO HOOK 1.00 X 2.63	2
5	065089	VELCRO PILE 1.00 X 2.63	2
4	061158	VELCRO PILE 1.00 X 1.00	4
3	061155	VELCRO HOOK 1.00 X 1.00	4
2	066707	PEDAL STOP ROD	4
1	031420	#10-24 X .750 HEX SLOT WASH HD	4

893 COLUMN & FRAME ASSEMBLY



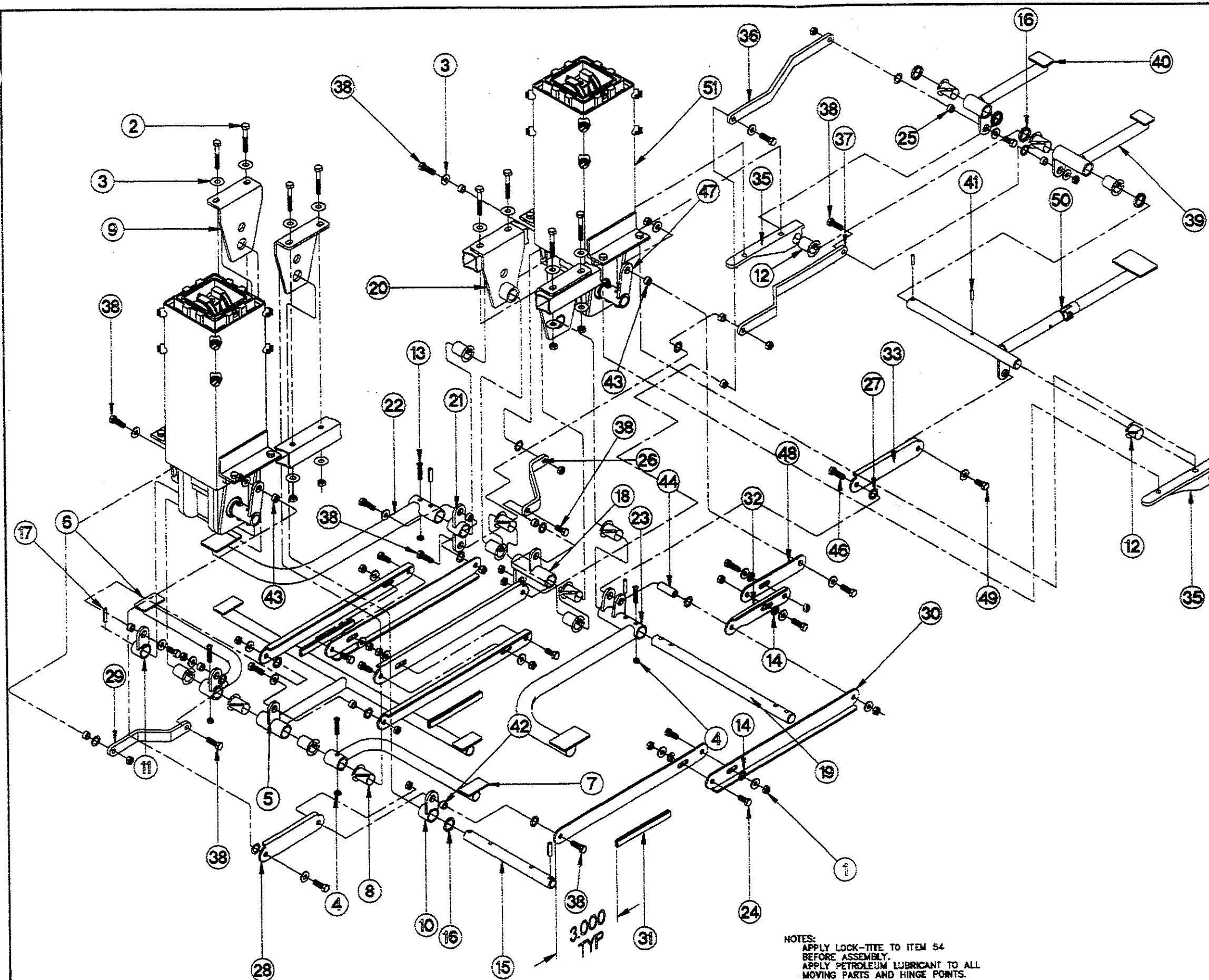
FOOT END

NOTES:
 APPLY LOCK-TITE TO ITEM 19
 BEFORE ASSEMBLY.
 APPLY PETROLEUM LUBRICANT TO ALL
 MOVING PARTS AND HINGE POINTS.
 APPLY INSTANT ADHESIVE TO ITEMS 20 & 21.
 APPLY ANTI-SEIZE TO ITEMS 6, 10 AND 13.

DRAWING #A67060
 SHEET 2 OF 3

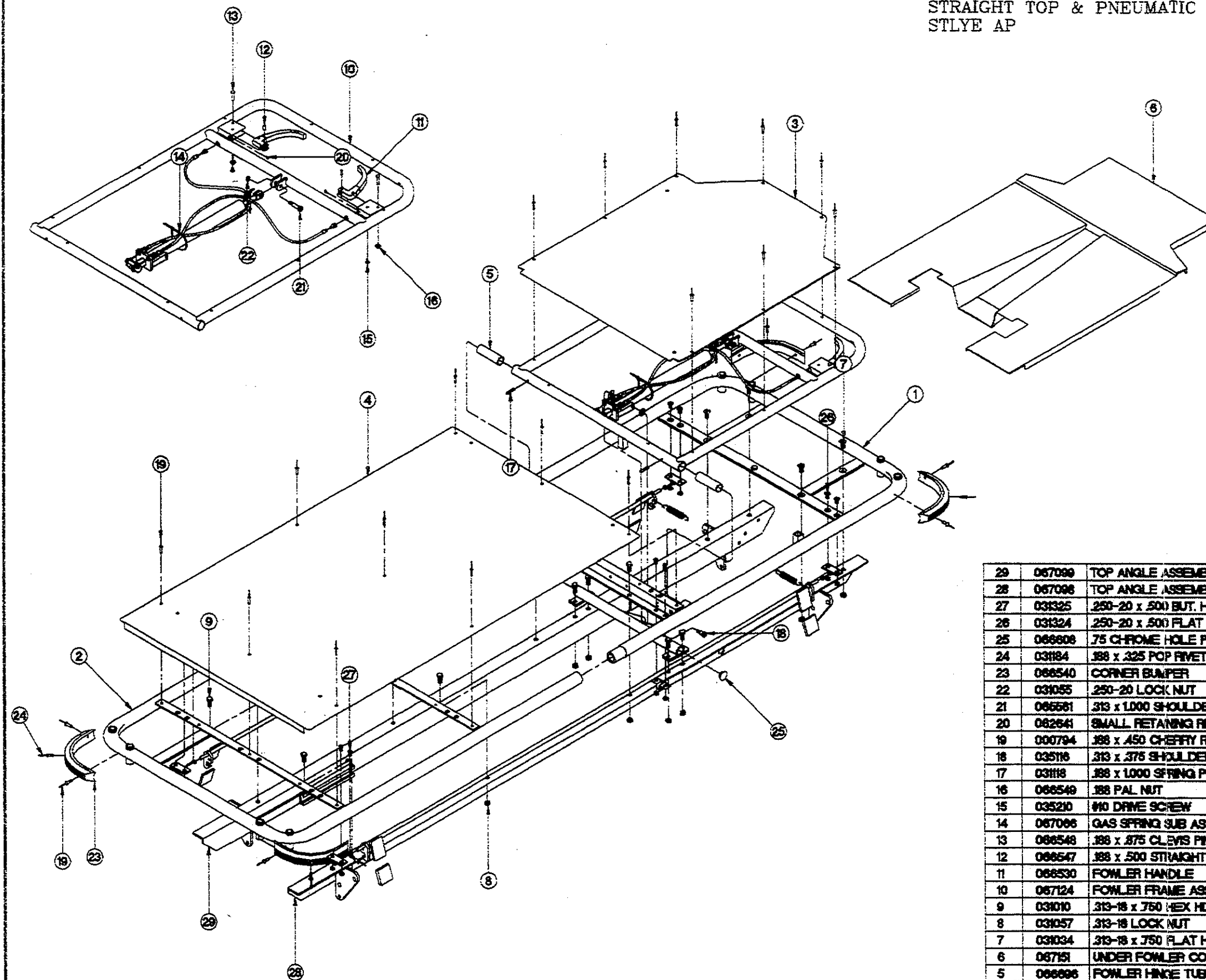
32	066224	PEDAL STOP WELDMENT	2
31	066778	PEDAL SPRING PLATE	1
30	066803	PEDAL SPRING	2
29	031321	.250-20 x 2.000 HEX HD CAP SCREW	2
28	031055	.250-20 LOCK NUT	6
27	031076	.250 USS FLAT WASHER	18
26	066129	PUMP AND COLUMN ASSEMBLY	2
25	066644	COVER SUPPORT BRACKET	2
24	031412	.250-20 x 1.750 HEX HD CAP SCREW	4
23	031334	.313-18 x 2.000 HEX HD CAP SCREW	8
22	066545	#10-24 x .375 SELF TAPPING SCREW	8
21	066543	BRAKE PEDAL CAP - BRAKE - RED	4
20	066544	BRAKE PEDAL CAP - STEER - GREEN	4
19	031101	.250-20 x .500 SET SCREW	4
18	066535	BRAKE PEDAL - RIGHT	2
17	066534	BRAKE PEDAL - LEFT	2
16	066889	HEX BRAKE ROD	2
15	031486	COTTER PIN	2
14	031081	.313 SHIM WASHER	2
13	060018	LINK PIN	2
12	062890	CROSS LINK TUBE	1
11	062884	CAM LEVER	2
10	011422	WORM COLLAR	4
9	031057	.313-18 LOCK NUT	11
8	031080	.313 WASHER	6
7	031058	.313-18 FREE THREAD NUT	3
6	062888	EYE BOLT	3
5	062885	M8 x 1.25 x 12 HEX HEAD SCREW	8
4	062650	CASTER BOLT LOCK PLATE	4
3	062872	BRAKE CASTER	3
2	062871	SWIVEL CASTER	1
1	066135	BASE FRAME WELDMENT	1

893 LINK & PEDAL ASSEMBLY



51	066129	PUMP AND COLUMN ASSEMBLY	2
50	066276	PUMP PEDAL ASSEMBLY END	1
49	031009	.313-18 x.500 HEX HD CAP SCREW	1
48	067152	LEGACY CONNECTING LINK ONE	1
47	066173	PUMP PIVOT LONG	2
46	055224	.313-18 x 1.750 HEX HD CAP SCREW	1
45	031054	.250-20 FREE THREAD NUT	6
44	066223	LONG LINK BUSHING	1
43	066222	LINK BUSHING .312	2
42	066237	LINK BUSHING .375	1
41	031118	SPRING PIN .188 x 1.000	2
40	066190	RELEASE PEDAL #6	1
39	066189	RELEASE PEDAL #5	1
38	031012	.313-18 x 1.000 HEX HD CAP SCREW	9
37	066209	HEAD RELEASE LINK FOOT END	1
36	066210	FOOT RELEASE LINK FOOT END	1
35	066179	RIGHT BEARING BRACKET	2
33	066208	PUMP LINK FOOT END	1
32	067153	LEGACY CONNECTING LINK TWO	1
31	065093	TRIM-LOK 5.00" LONG	3
30	066639	CONNECTING LINK	6
29	066148	RELEASE LINK HEAD END	1
28	066207	PUMP LINK HEAD END	1
27	066619	.75 OD x .505 ID x .031 NYLON WASH	9
26	066164	RELEASE LINK FOOT END	1
25	066640	LINK BUSHING	8
24	031010	.313-18 x .750 HEX HD CAP SCREW	8
23	066221	PUMP PEDAL #2 VISION	1
22	066156	PUMP PEDAL #1	1
21	066183	RELEASE IDLER PIVOT FOOT	1
20	066144	HANGER PLATE ASSEMBLY	2
19	066155	PUMP PEDAL SHAFT	1
18	066146	FOOT END RELEASE PIVOT	1
17	031113	.250 x 1.250 SPRING PIN	4
16	066176	1.0 OD x .750 ID x .063 NYLON WASH	4
15	066158	RELEASE PEDAL SHAFT	1
14	031092	.313 SHAKEPROOF WASHER	4
13	062128	.250-20 x 1.250 BUT HD SOC SCREW	4
12	066234	FLANGED NYLINER 12L12F	2
11	066162	RELEASE IDLER PIVOT FOOT	1
10	066161	PUMP IDLER PIVOT	1
9	066142	PEDAL HANGER PLATE	2
8	051308	FLANGE NYLINER	13
7	066160	RELEASE PEDAL - LEFT	1
6	066159	RELEASE PEDAL - RIGHT	1
5	066147	FOOT END RELEASE PEDAL	1
4	031055	.250-20 LOCK NUT	4
3	031076	.250 USS FLAT WASHER	25
2	031334	.313-18 x 2.000 HEX HD CAP SCREW	8
1	031057	.313-18 LOCK NUT	25

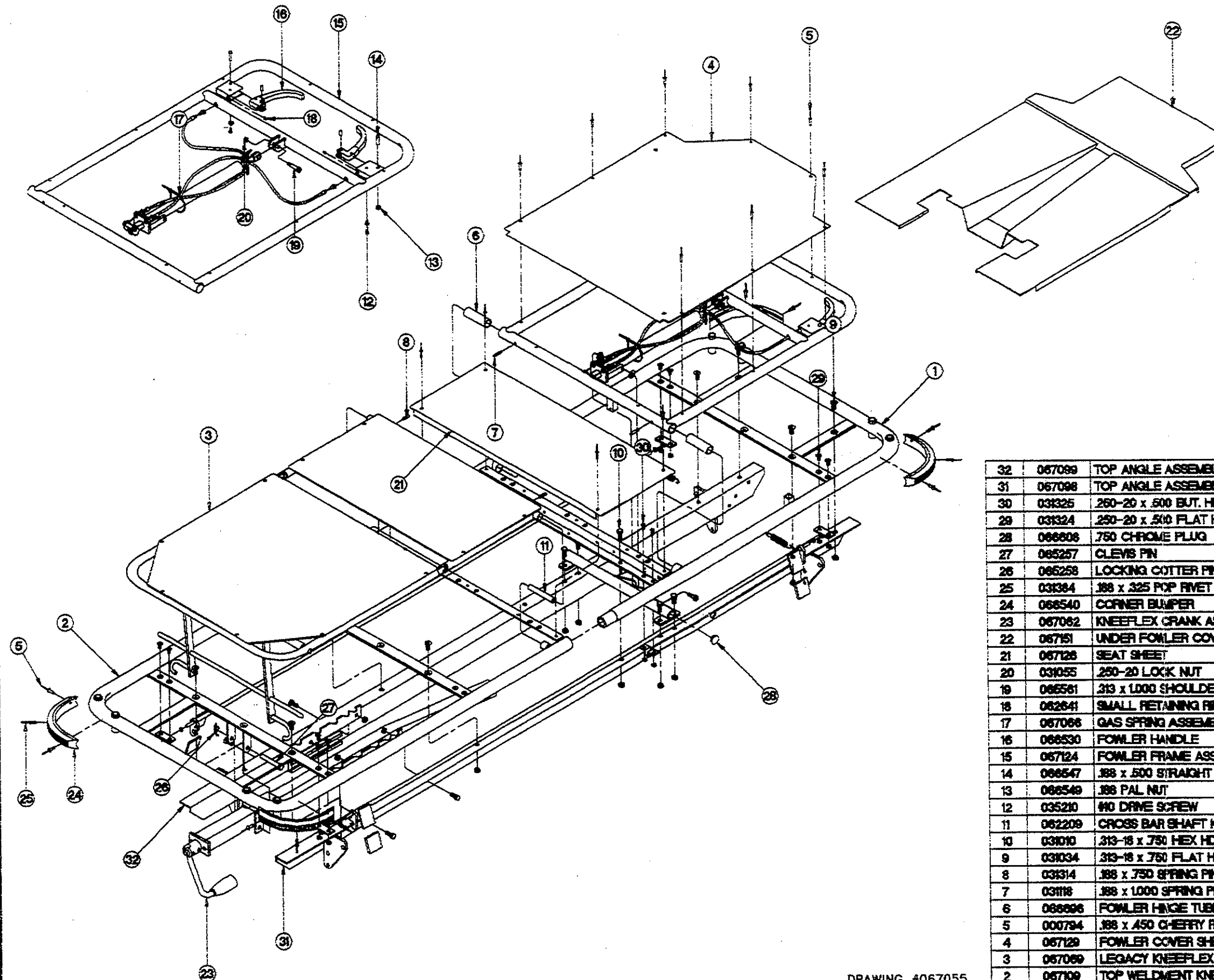
STRAIGHT TOP & PNEUMATIC FOWLER ASSEMBLY
STLYE AP



29	067099	TOP ANGLE ASSEMBLY LEFT	1
28	067098	TOP ANGLE ASSEMBLY RIGHT	1
27	031325	250-20 x .500 BUT. HD. SOC. SCREW	8
26	031324	250-20 x .500 FLAT HD. SOC. SCREW	4
25	066608	75 CHROME HOLE PLUG	2
24	031184	.388 x .325 POP RIVET	4
23	066540	CORNER BUMPER	4
22	031055	250-20 LOCK NUT	13
21	066581	.313 x 1.000 SHOULDER BOLT	1
20	062641	SMALL RETAINING RING	2
19	000794	.388 x .450 CHERRY RIVET	25
18	035116	.313 x .375 SHOULDER BOLT	2
17	031118	.388 x 1.000 SPRING PIN	2
16	066549	.388 PAL NUT	2
15	035210	#10 DRIVE SCREW	2
14	067096	GAS SPRING SUB ASSEMBLY	1
13	066548	.388 x .875 CLEVIS PIN	2
12	066547	.388 x .500 STRAIGHT PIN	2
11	066530	FOWLER HANDLE	2
10	067124	FOWLER FRAME ASSEMBLY	1
9	031010	.313-18 x .750 HEX HD CAP SCREW	10
8	031057	.313-18 LOCK NUT	14
7	031034	.313-18 x .750 FLAT HD SOC SCREW	4
6	067151	UNDER FOWLER COVER	1
5	066696	FOWLER HINGE TUBE	2
4	067130	STRAIGHT TOP TOP SHEET	1
3	067129	FOWLER COVER SHEET	1
2	067104	TOP WELDMENT STRIT TOP FOOT	1
1	067103	TOP WELDMENT HEAD LEGACY	1

DRAWING #067050

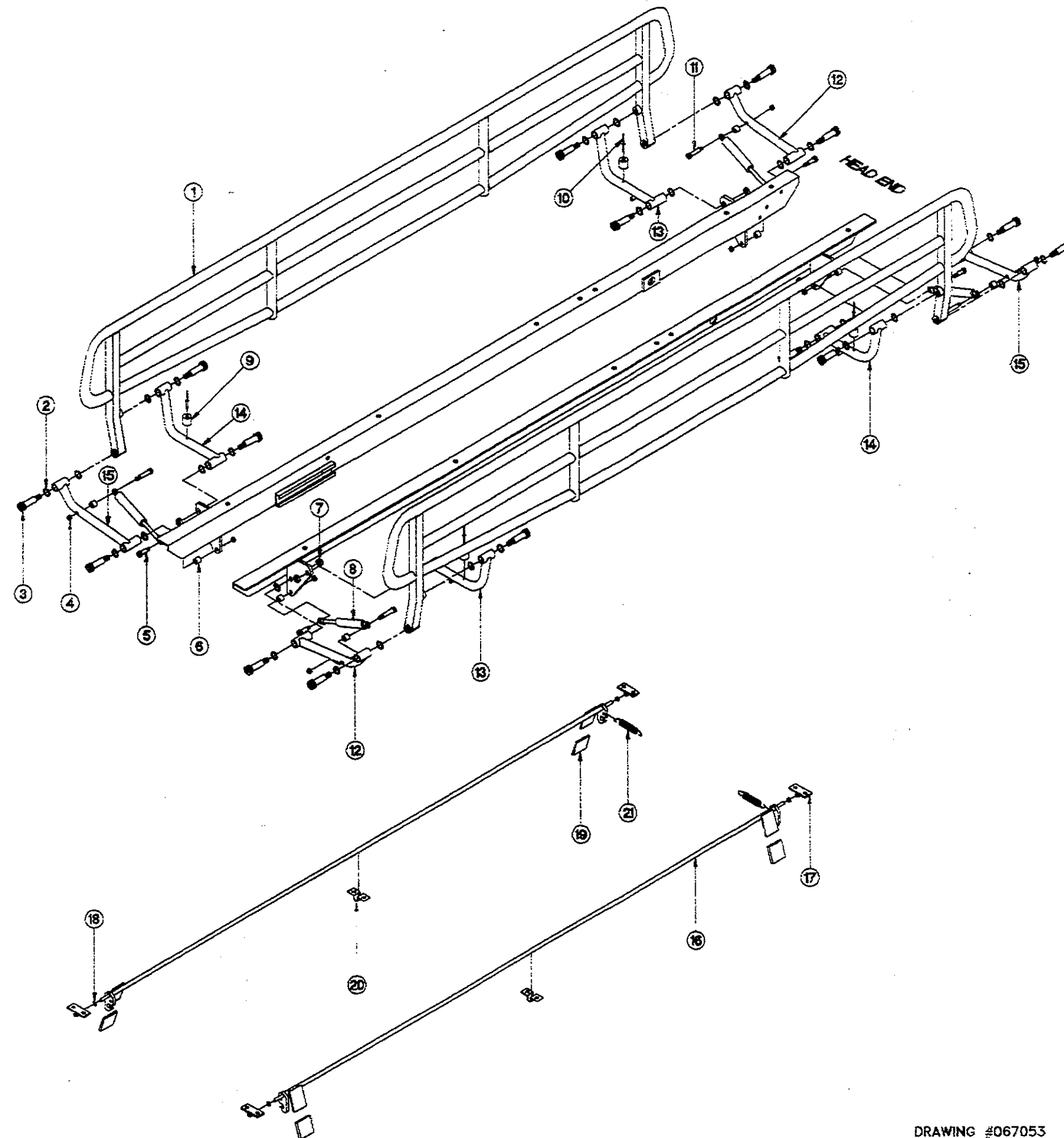
KNEEFLEX TOP & PNEUMATIC FOWLER ASSEMBLY
STYLE CP



32	067099	TOP ANGLE ASSEMBLY LEFT	1
31	067098	TOP ANGLE ASSEMBLY RIGHT	1
30	031325	260-20 x .500 BUT. HD. SOC. SCREW	4
29	031324	250-20 x .510 FLAT HD. SOC. SCREW	8
28	066606	.750 CHROME PLUG	2
27	065257	CLEVIS PIN	2
26	065258	LOCKING CUTTER PIN	2
25	031384	.388 x .325 POP RIVET	4
24	066540	CORNER BUMPER	4
23	067062	KNEEFLEX CRANK ASSEMBLY	1
22	067151	UNDER FOWLER COVER	1
21	067128	SEAT SHEET	1
20	031055	250-20 LOCK NUT	13
19	066561	.313 x 1.000 SHOULDER BOLT	1
18	062641	SMALL RETAINING RING	2
17	067066	GAS SPRING ASSEMBLY	1
16	066530	FOWLER HANDLE	2
15	067124	FOWLER FRAME ASSEMBLY	1
14	066547	.388 x .500 STRAIGHT PIN	2
13	066549	.388 PAL NUT	2
12	035210	#10 DRIVE SCREW	2
11	062209	CROSS BAR SHAFT KNEEFLEX	2
10	031010	.313-18 x .750 HEX HD. CAP SCREW	6
9	031034	.313-18 x .750 FLAT HD. SOC. SCREW	8
8	031314	.388 x .750 SPRING PIN	2
7	031116	.388 x 1.000 SPRING PIN	2
6	066696	FOWLER HINGE TUBE	2
5	000794	.388 x .450 CHERRY RIVET	20
4	067129	FOWLER COVER SHEET	1
3	067069	LEGACY KNEEFLEX ASSEMBLY	1
2	067100	TOP WELDMENT KNEEFLEX FOOT END	1
1	067103	TOP WELDMENT HEAD LEGACY	1

DRAWING #067055

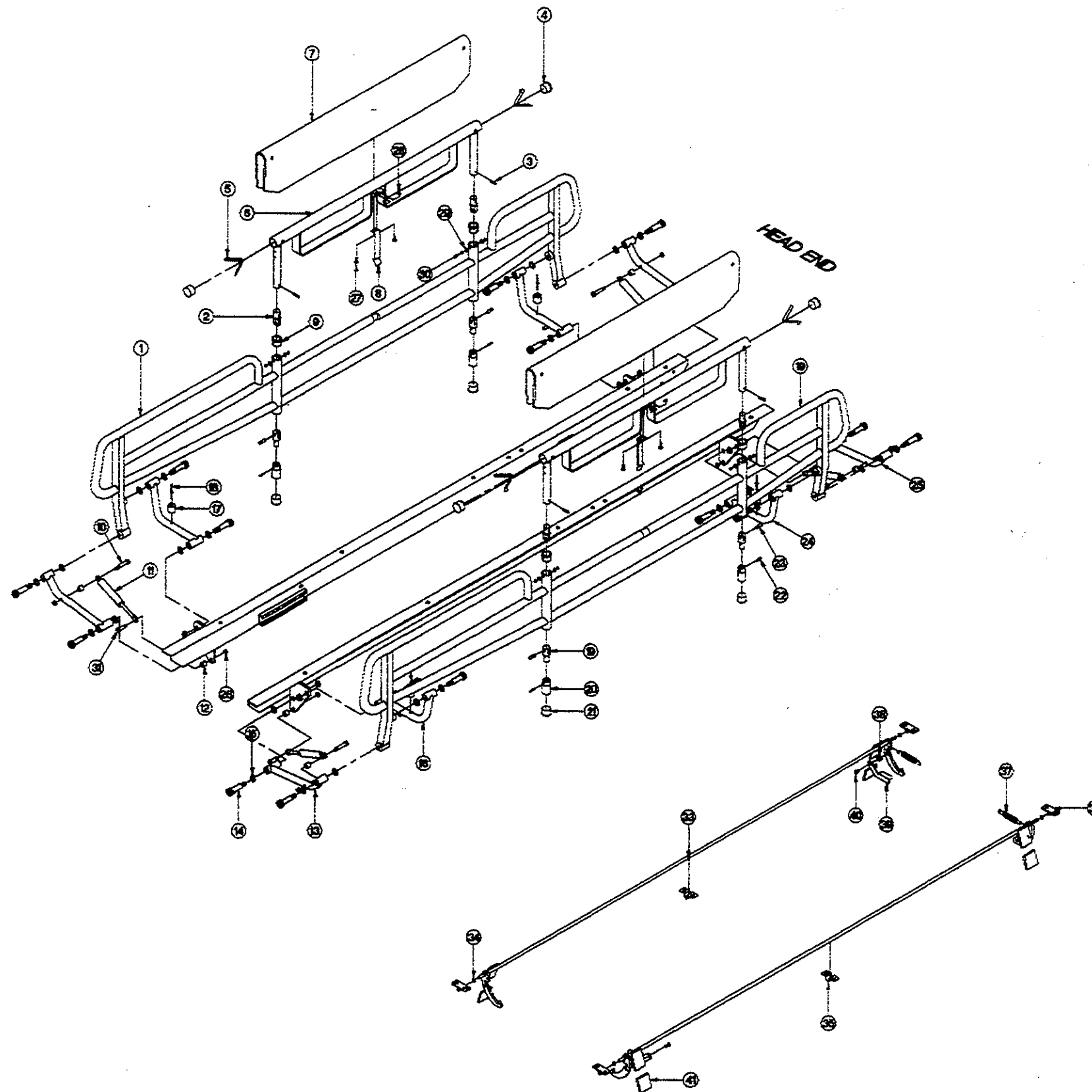
FULL LENGTH RAIL ASSEMBLY
STYLE A



21	066603	LATCH SPRING	2
20	067136	LATCH TUBE SUPPORT	2
19	066613	LATCH CAP	4
18	061375	350D x 280D x .062 NYLON WASHER	4
17	066604	LATCH SUPPORT	4
16	067131	RAIL LATCH ASSEMBLY	2
15	066596	LOWER LINK RIGHT	2
14	066590	UPPER LINK RIGHT	2
13	066589	UPPER LINK LEFT	2
12	066595	LOWER LINK LEFT	2
11	066617	.313 x 1.250 SHOULDER BOLT	4
10	066615	.125 x .825 PCP RIVET	4
9	066611	RAIL STOPPER	4
8	067190	GAS SPRING 16-2-90-50-A16-B16-175	4
7	066618	.375-18 LOCK NUT	8
6	066609	RAIL SPACER	8
5	035114	.313 x .750 SHOULDER BOLT	4
4	031055	.250-20 LOCK NUT	8
3	066616	.500 x 1.500 SHOULDER BOLT	16
2	066619	.750 O.D. x .506 I.D. NYLON WASHER	32
1	067070	FULL LENGTH RAIL WELDMENT	2

DRAWING #067053

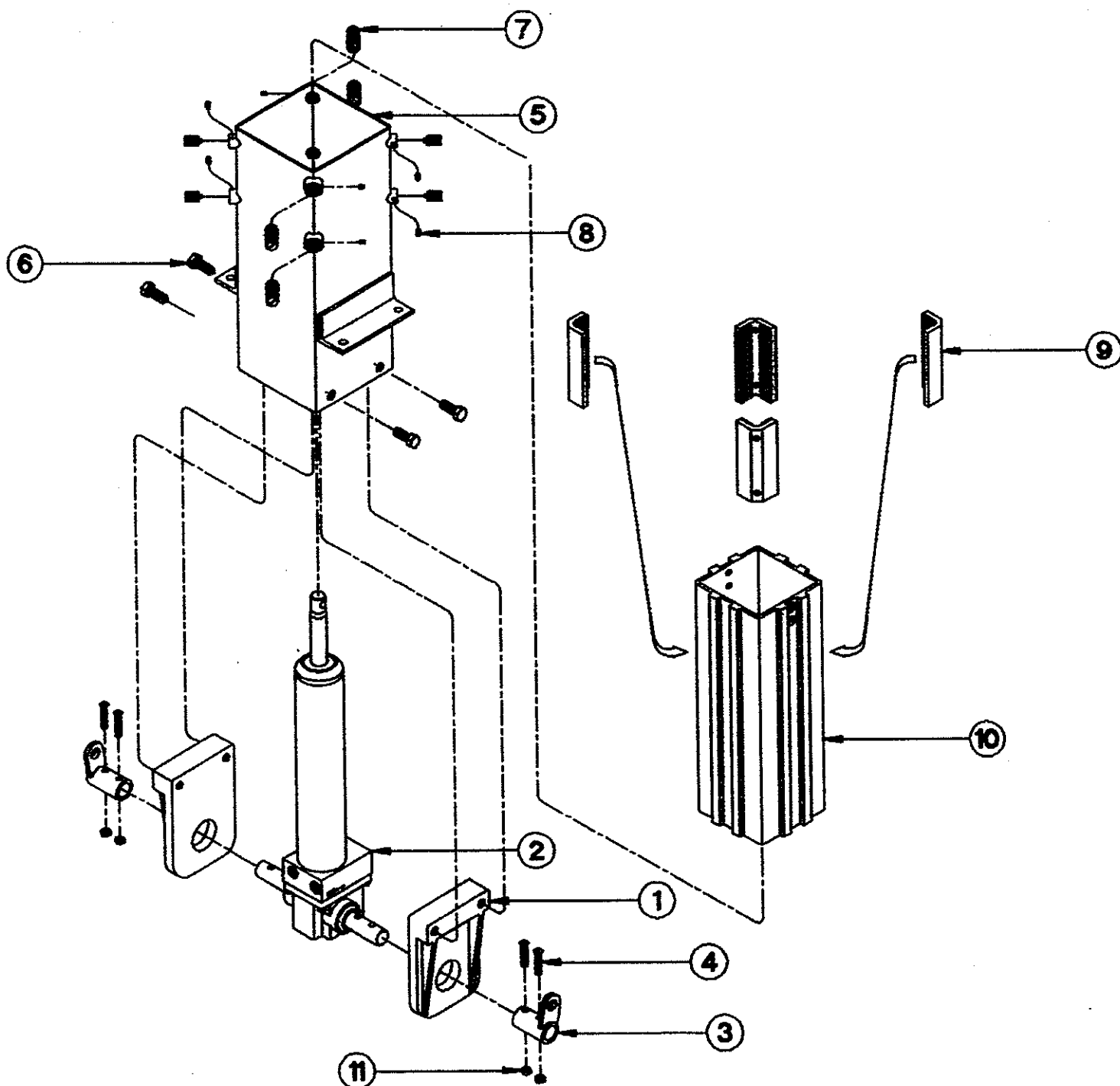
ARMBOARD RAIL ASSEMBLY STYLE B



41	066613	LATCH CAP	4
40	031325	.250-20 x .500 BUT SOC HD. SCREW	2
39	067134	LATCH FLIPPER	2
38	067135	FLIPPER BUSHING	2
37	066603	LATCH SPRING	3
36	066604	LATCH SUPPORT	4
35	067136	LATCH TUBE SUPPORT	2
34	061375	.3500 x .2610 x .062 NYLON WASHER	4
33	067147	RAIL LATCH ASSEMBLY	2
32	067080	ARMBOARD RAIL ASSEMBLY RIGHT HAND	1
31	035114	.313 x .750 SHOULDER SCREW	4
30	067253	#4-40 x .125 PAN HD SCREW	8
29	067254	#4 FLAT WASHER	8
28	031421	#10-24 LOCK NUT ZINC PLATE	4
27	031000	#10-24 x .500 HEX HD. CAP SCREW	4
26	031055	.250-20 LOCK NUT	8
25	066596	LOWER LINK RIGHT	2
24	066590	UPPER LINK RIGHT	2
23	031312	.250 x .750 SPRING PIN	4
22	061455	.125 x .750 SPRING PIN	4
21	067172	ARMBOARD SLIDE TUBE END CAP	4
20	067092	ARMBOARD RAIL LEG END	4
19	067097	ARMBOARD HINGE FEMALE	4
18	066615	.125 x .625 POP RIVET	4
17	066611	RAIL STOPPER	4
16	066589	UPPER LINK LEFT	2
15	066619	.750 O.D. x .505 I.D. NYLON WASHER	32
14	066616	.500 x 1.500 SHOULDER BOLT	16
13	066595	LOWER LINK LEFT	2
12	066609	RAIL SPACER	8
11	067150	GAS SPRING(16-2-90-50-A16-B16-175)	4
10	066617	.313 x 1.250 SHOULDER BOLT	4
9	067091	ARMBOARD BUSHING	4
8	067184	ARMBOARD RAIL LATCH SPRING	2
7	067154	ARMBOARD RAIL COVER	2
6	067089	ARMBOARD WELDMENT	2
5	035685	BUTTON SPRING	4
4	067171	ARMBOARD TUBE END CAP	4
3	031314	.188 x .750 SPRING PIN	4
2	067090	ARMBOARD RAIL HINGE MALE	4
1	067081	ARMBOARD RAIL ASSEMBLY LEFT HAND	1

DRAWING #067054

COLUMN & PUMP ASSEMBLY STYLE 2

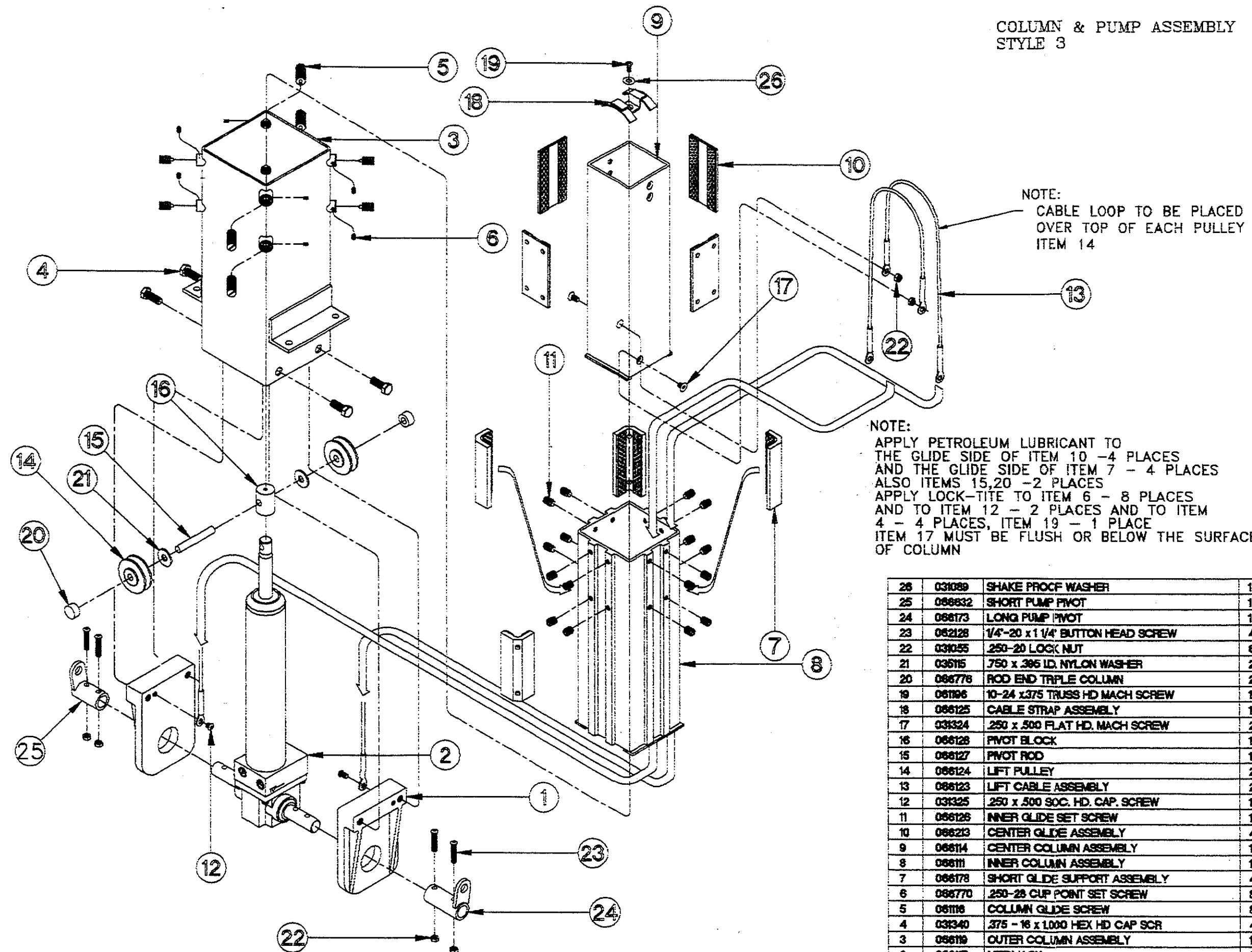


NOTE:
 APPLY PETROLEUM LUBRICANT TO
 THE GLIDE SIDE OF ITEM 9 - 4 PLCS.
 APPLY LOCK-TITE TO ITEM 6 - 4 PLCS

DRAWING #066109

11	031055	.250-20 LOCK NUT	4
10	066670	INNER COLUMN ASSEMBLY	1
9	068178	SHORT GLIDE SUPPORT ASSEMBLY	4
8	068770	.250-28 SET SCREW	8
7	061116	COLUMN GLIDE SCREW	8
6	031340	.375-18 x 1.000 HEX HD CAP SCREW	4
5	068119	OUTER COLUMN ASSEMBLY	1
4	062128	.250-20 x 1.250 BUT HD SOC SCREW	4
3	068632	PUMP LEVER	2
2	066117	MEDLACK	1
1	066132	PUMP HANGER	2

COLUMN & PUMP ASSEMBLY STYLE 3



26	031089	SHAKE PROOF WASHER	1
25	066832	SHORT PUMP PIVOT	1
24	066173	LONG PUMP PIVOT	1
23	062128	1/4"-20 x 1 1/4" BUTTON HEAD SCREW	4
22	031055	250-20 LOCK NUT	6
21	036115	750 x .305 I.D. NYLON WASHER	2
20	066776	ROD END TRIPLE COLUMN	2
19	061196	10-24 x 3/75 TRUSS HD MACH SCREW	1
18	066125	CABLE STRAP ASSEMBLY	1
17	031324	250 x .500 FLAT HD. MACH SCREW	2
16	066126	PIVOT BLOCK	1
15	066127	PIVOT ROD	1
14	066124	LIFT PULLEY	2
13	066123	LIFT CABLE ASSEMBLY	2
12	031325	250 x .500 SOC. HD. CAP. SCREW	1
11	066126	INNER GLIDE SET SCREW	16
10	066213	CENTER GLIDE ASSEMBLY	4
9	066114	CENTER COLUMN ASSEMBLY	1
8	066111	INNER COLUMN ASSEMBLY	1
7	066178	SHORT GLIDE SUPPORT ASSEMBLY	4
6	066770	250-28 CUP POINT SET SCREW	8
5	061116	COLUMN GLIDE SCREW	8
4	031340	3/75 - 16 x 1.000 HEX HD CAP SCR	4
3	066119	OUTER COLUMN ASSEMBLY	1
2	066117	MEDJACK	1
1	066132	PUMP HANGER	2



LEGACY SERIES

RECOMMENDED PREVENATIVE MAINTENANCE

PROCEDURE	SCHEDULE	MATERIAL
LUBRICATE ALL MOVING AND SIDING PARTS AND HINGE POINTS.	6 MONTHS	LUBRICATING OIL, LIGHT DUTY GREASE, WAX STICK LUBRICANT, OR NEVER-SEEZ LUBRICANT.
INSPECT ALL FASTENERS TO INSURE PROPER FIT, POSITION, AND TIGHTNESS (INCLUDING COLUMN GLIDES, ETC....)	3 MONTHS	PROPER SIZE WRENCH AND SCREWDRIVER.
CLEANING MATTRESS AND PADS	PERIODICALLY	SOAP, WATER, AND MEDIUM STRENGHT CLEANERS. (DO NOT PRESSURE CLEAN)
INSPECT ALL SURFACES AND REMOVE ANY USER DEVELOPED SHARP OR BURRED AREAS.	PERIODICALLY	METAL FILE
CLEAN EXTERNAL SURFACES TO REMOVE DIRT, LINT, BLOOD, AND ANY OTHER DEPOSITS.	PERIODICALLY	MEDIUM STRENGHT ANTI-BACTERIAL CLEANERS

NOTE:

IF UNITS ARE PRESSURE WASHED, LUBRICATION OF ALL MOVING AND SLIDING POINTS SHOULD BE DONE AFTERWARDS. (STEAM CLEANING IS NOT RECOMMENDED AND CAN VOID WARRANTY)

FOR FURTHER ASSITANCE IN PREVENATIVE MAINTENANCE CARE PLEASE CONTACT

**HAUSTED
927 LAKE ROAD
P.O. BOX 710
MEDINA, OHIO 44258
IN OHIO (216) 723-3217 or 1-800-428-7833**